AS-2350 Presentation Imager

User Manual



Version: AS-2350_UM_EN_V1.1.3

Notice



Ensure that the optional DC adapter works at +5V, especially for the RS-232 interface cable.

1. All software, including firmware, furnished to the user is on a licensed basis.
2. The right is reserved to make changes to any software or product to improve reliability, function, or design.
3. The material in this manual is subject to change without notice.
4. A standard packing includes an imager, a USB cable and a quick guide. Accessories include a RS-232 cable and a 5 V adaptor.

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1 Specifications

1-1 Technical specifications

Dimensions	Height × Width × Depth: 93 mm × 95 mm × 157 mm
Weight	298.5 g, without cable
Cable	Straight 2.0 m
Connector Type	RJ-45 phone jack connector
Indicator	Beeper, LED
Interface	RS-232, USB Keyboard, USB virtual COM
Operating Mode	Hand-held, Auto-detection
Programming Method	Manual (reading special barcode)
Program Upgrade	Online
Input Voltage	4.6 to 5.5 VDC
Current	110 mA (standby), 370 mA (scanning)
Scan Pattern	Area image
Image Size	1280 × 800 pixels
Field of View	Horizontal: 64 °, vertical: 44 °
Scanning Angle	± 70 °, ± 70 °, 360 °(Skew, Pitch, Roll)
Motion Tolerance	1.27 m/s (50 in/s) for 13 mil UPC-E at optimal focal point
Minimum Resolution	1D (Code 39): 5 mil; 2D (PDF417): 6.7 mil
Print Contrast	20% minimum reflectance difference
Decoding Capability	1D: UPC-A, UPC-E, UPC-E1, EAN-13, EAN-8, ISBN (Bookland EAN), ISSN, Code 39, Code 39 full ASCII, Code 32, Trioptic Code 39, Interleaved 2 of 5, Industrial 2 of 5, Matrix 2 of 5, Codabar (NW7), Code 128, UCC/EAN 128, ISBT 128, Code 93, Code 11 (USD-8), MSI/Plessey, UK/Plessey, China Post, China Finance, GS1 DataBar (formerly RSS) variants
	2D: PDF417, MicroPDF417, QR Code, DataMatrix, Han Xin Code, Aztec Code
Decoding Depth	5 mil Code 39 (3 chars): 5 – 55 mm
	10 mil Code 39 (3 chars): 0 – 140 mm
	13 mil UPC (6 chars): 0 – 150 mm
	20 mil Code39 (1 char): 0 – 230 mm
	6.7 mil PDF417 (20 chars): 15 – 60 mm
	10 mil QR (20 chars): 0 – 40 mm
	20 mil QR (20 chars): 0 – 150 mm
Temperature	-20 °to 55 ℃ (-4 °to 131 ℉), operating; -20 °to 75 ℃ (-4 °to 167 ℉), storage
Humidity	5% to 95% (non-condensing)
Safety	EMC: EN55032, EN55024 Electrical Safety: EN60950-1 Photobiological Safety: EN62471:2008 Illumination: 0~100,000 LUX Drop Resistance: 30+ times of 1.5 m (5 ft.) drops to concrete Sealing: IP50

1-2 Default setting for each barcode

Code type	Read enable	Check digit verification	Check digit transmission	Min. code length	Proprietary code ID	AIM code ID
UPC-A	√	√	√	(12)[2]	A	]Em
UPC-E	√	√	√	(8)[2]	D	]Em
UPC-E1	√	√	√	(8)[2]	D	]Em
EAN-13	√	√	√	(13)[2]	A	]Em
EAN-8	√	√	√	(8)[2]	C	]Em
ISBN (Bookland EAN) / ISSN[1]	√	√	√	(13)[2]	B	]Em
Code 39	√	-	-	1	M	]Am
Interleaved 2 of 5	√	-	-	6	I	]Im
Industrial 2 of 5	-	-	-	4	H	]Im
Matrix 2 of 5	√	-	-	6	X	]Im
Codabar	√	-	-	4	N	]Fm
Code 128	√	√	-	1	K	]Cm
UCC/EAN 128	√	√	-	1	K	]Cm
ISBT 128	√	√	-	1	K	]Cm
Code 93	√	√	-	1	L	]Gm
Code 11	-	√	-	4	V	-
MSI/Plessey	-	-	-	4	O	]Mm
UK/Plessey	-	√	-	1	U	]Mm
China Post	√	-	-	(11)[2]	T	]Im
China Finance	√	-	-	(10)[2]	Y	-
GS1 DataBar	√	-	-	(16)[2]	R	]em
GS1 DataBar Truncated[3]	√	-	-	(16)[2]	R	]em
GS1 DataBar Limited	√	-	-	(16)[2]	R	]em
GS1 DataBar Expanded	√	-	-	1	R	]em
PDF417	√	-	-	-	-	-
MicroPDF417	√	-	-	-	-	-
DataMatrix	√	-	-	-	-	-
QR code	√	-	-	-	-	-
Han Xin Code	√	-	-	-	-	-
Aztec Code	√	-	-	-	-	-

Note: [1]The settings for ISBN/ISSN and EAN-13 must be the same except the code ID.

[2] Fixed-length barcodes.

[3]The settings for GS1 DataBar Truncated and GS1 DataBar must be the same.

2 Getting started

2-1 Cable connector pin-outs descriptions

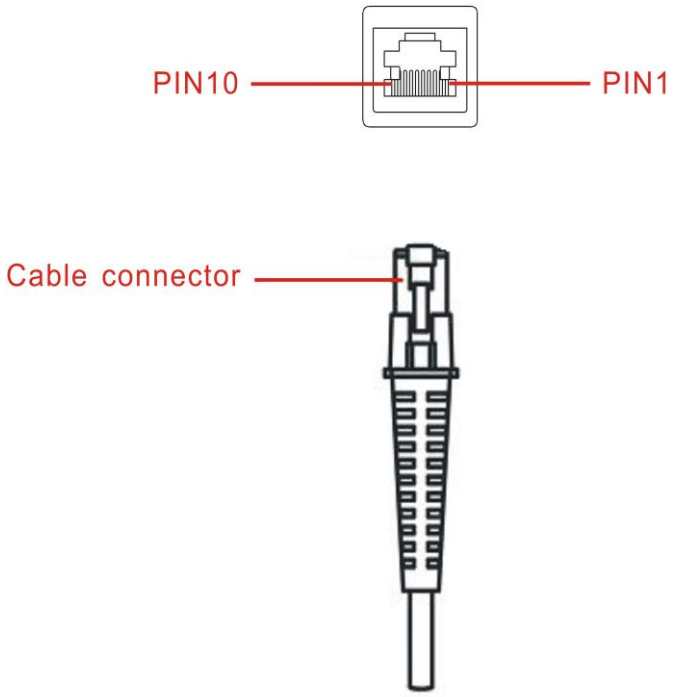


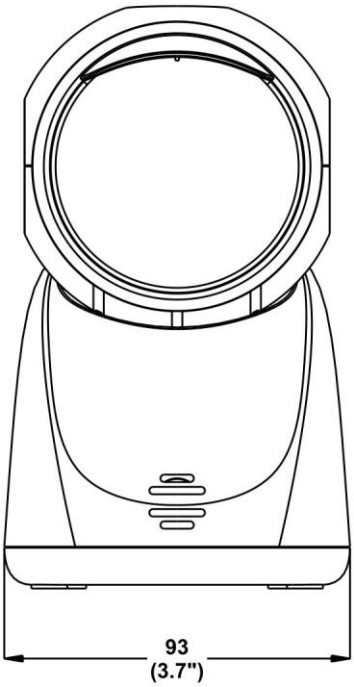
Figure 2-1 Cable connector interface pin-outs

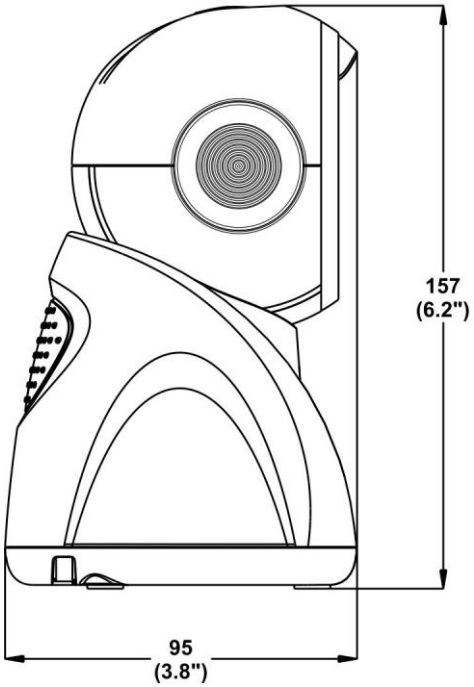
Table 2-1 Cable connector pin-outs descriptions

Pin	RS232	USB
1	Power (+5V)	Power (+5V)
2	+3.3V (for interface auto selection purpose)	+3.3V (for interface auto selection purpose)
3	Ground	Ground
4	+3.3V (for interface auto selection purpose)	Ground (for interface auto selection purpose)
5	TxD	Reserved
6	RxD	Reserved
7	Reserved	Reserved
8	Reserved	Reserved
9	CTS	D-
10	RTS	D+

Note: Voltage level of all RS232 Pin-outs (RxD, TxD, CTS and RTS) is 0V for logic low and 3.3V for logic high.

2-2 Dimensions





2-3 Parts of the imager

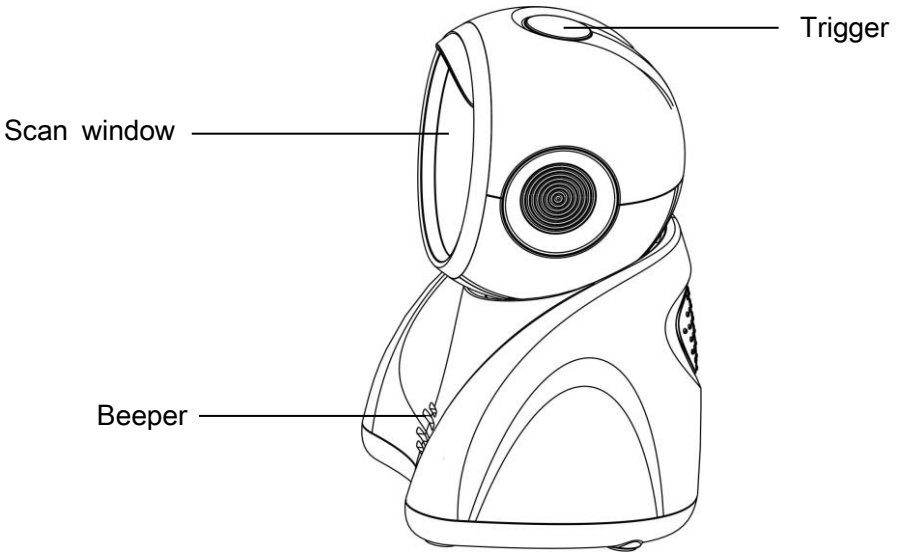


Figure 2-2

2-4 Introduction to installation

Note: If any of the below operation is incorrect, turn off the power immediately and check the imager for any improper connections. Go through all steps again.

2-4-1 Installation - RS-232

1) Connect the RS-232 interface cable to the bottom of the imager.
2) Connect the other end of the interface cable to the serial port on the host. Tighten the two screws to secure the connector to the port.
3) If the host does not have power supply (on PIN 9), connect the external power supply (DC adapter) to the RS-232 cable.

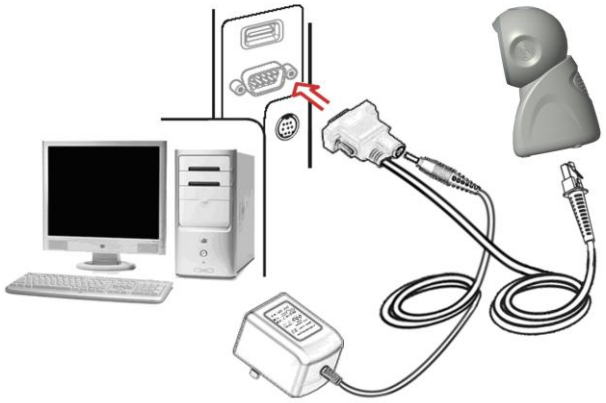


Figure 2-3

2-4-2 Installation - USB

The imager attaches directly to a USB host, and is powered by it. If the power supply is not enough, plesae add additional power.

1) Connect the USB interface cable to the bottom of the imager.
2) Plug the series A connector in the USB host, or an available port of the terminal.
3) Windows will automatically detect the USB device.

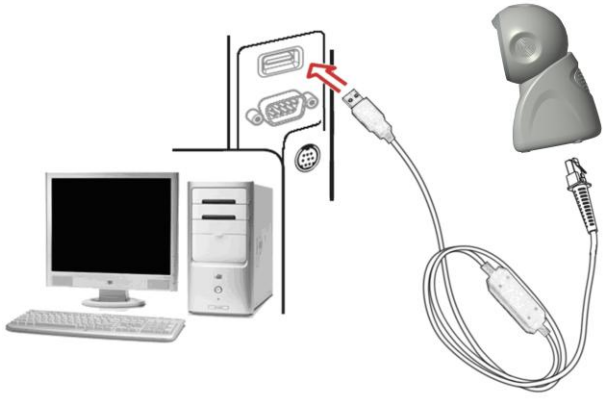


Figure 2-4

2-5 Auto-detection scanning mode

1) To scan a barcode, present the barcode and ensure that the scan angle from the scan window can cover the barcode.
2) Upon successful decode, the imager beeps and the LED lights.
3) When the imager stops scanning, the present barcode must be removed to active next scanning.

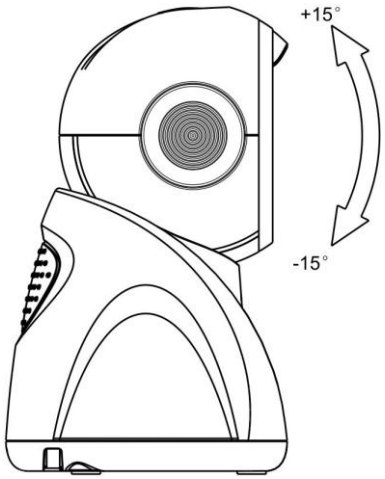


Figure 2-5

2-6 Field of view

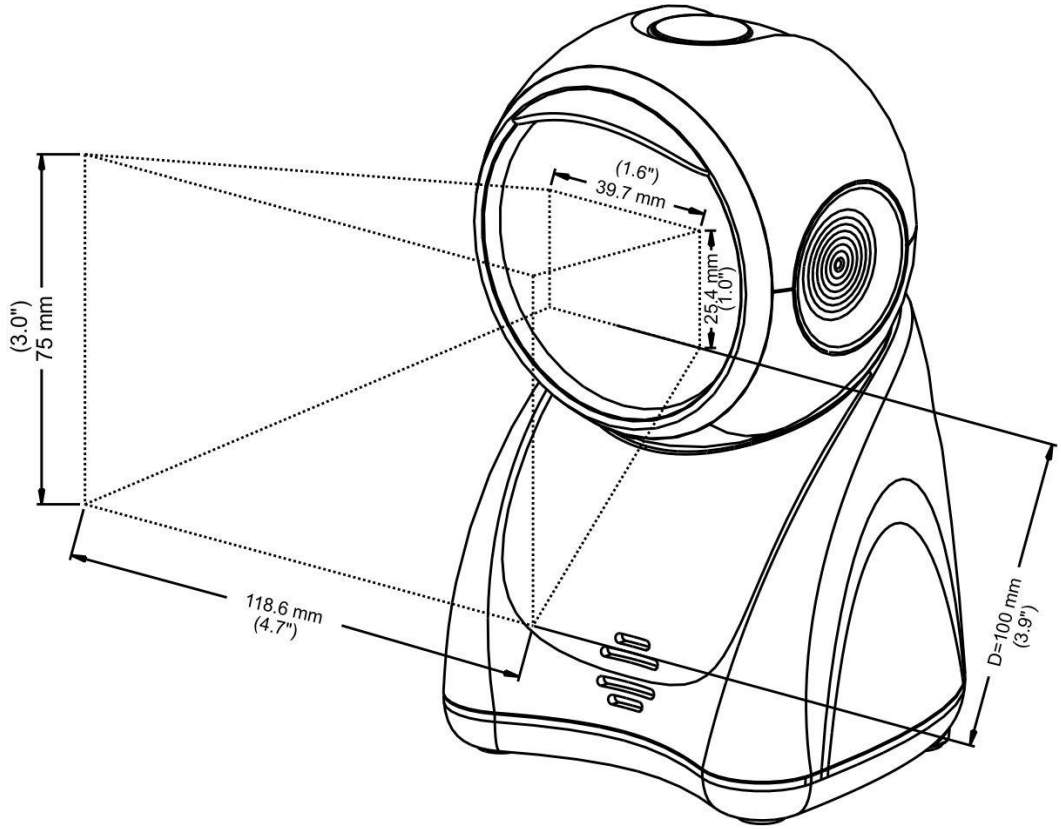


Figure 2-6 Field of view

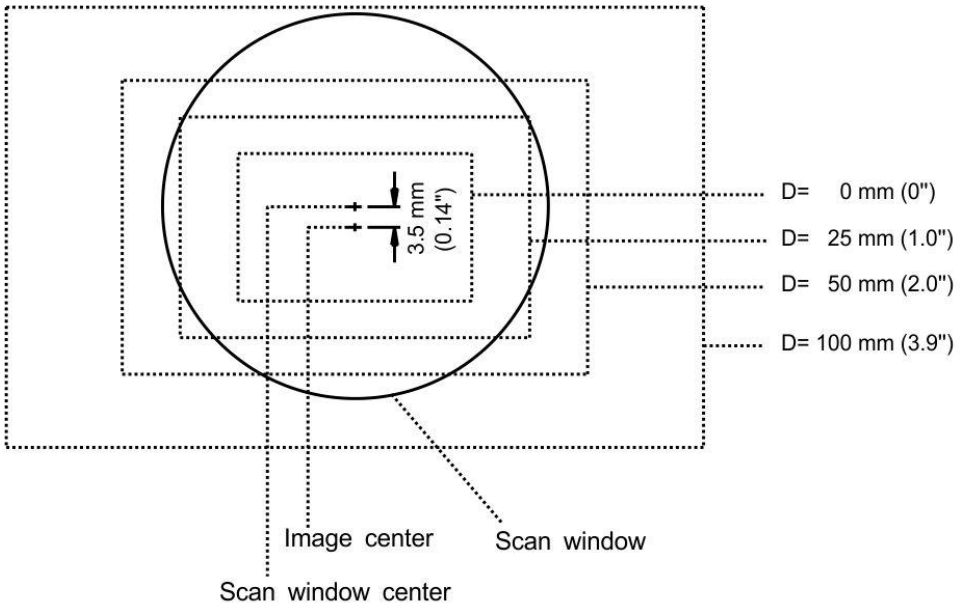


Figure 2-7 Field of view – Front view

3 Parameter programming

3-1 Example 1: Single-parameter setting by scanning 1D barcodes

Important notes:

1. During the process of programming, LED is lighting to indicate the programming correctness. LED will go off if any incorrect programming operation performed.
2. After each successful programming, LED will go off and the imager will beep twice.
3. Throughout the programming barcode menus, **the factory default settings are indicated with asterisks (*).**

Two programming modes have been provided as bellows:

❶ Single-scan setting

Scan the appropriate **Single-scan setting** (e.g. **%0101D00%**) according to the user's demand.

Example: to set Flow control to be XON/XOFF.

Steps: Scan the following barcode.



%0301D03%

❷ Multiple-scan setting

Step 1. Scan the **Option barcode** barcode (e.g. **%0101M%**) according to the user's demand.

Step 2. To the right of the option barcode, the necessary alphanumeric inputs are listed. Scan two alphanumeric entries from 0 to 9 or A to F, refer to 9 Configuration alphanumeric entry barcode.

Step 3. Repeat Step 2, if more user parameters input are required.

Step 4. Scan the **%END%** barcode, listed on the lower left hand corner of each parameter setting part.

Example: to set Flow control to be XON/XOFF.

Steps: Referring to 3-5 RS-232 interface, scan the following barcodes in order.



%0301M%



0



3

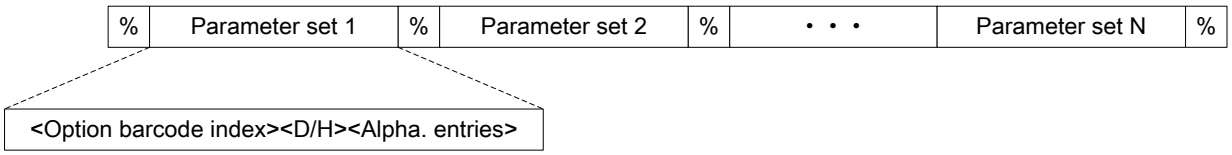


%END%

3-2 Example 2: Multiple-parameter setting by scanning a QR code barcode

User can customize a QR code barcode to set multiple parameters. The imager can set multiple parameters by scanning this single QR code barcode.

1. The data format of the QR code barcode is as following.



Note that:

- <Option barcode index> means the corresponding 4 digits of Option barcode.
- <D/H> means “D” or “H” character. D means that the type of alphanumeric entry is decimal; and H means that the type of alphanumeric entry is hexadecimal.
- <Alpha. entries> is a character string with various length of 2, 4, or other values.

Example: Set 0401->03 (decimal); 8002->0D0A (hexadecimal); 8202->01 (decimal). The customized QR code barcode contents and symbol are as following.

%0401D03%8002H0D0A%8202D01%



2. Notes of making QR code barcode

The model is chosen as M2. Other requirements, e.g. ECC level, Start mode, etc, are not specified.

Other notes:

1) The contents of a QR code barcode can include several same <Option barcode index> associated with same or different <Alpha. entries>. In the case of with different <Alpha. entries>, the latest <Alpha. entries> is the valid one.
2) If any one of the parameter settings is invalid, the total setting is failed. The invalid setting can be caused by one of the following problems: invalid <Option barcode index>, invalid type of <D/H>, invalid type, length or value range of <Alpha. entries>, etc.

3-3 Operate the imager by receiving command via UART

Note:

1- *The information in this chapter is provided for the imager with RS232 cable or USB cable.*

2- *If the imager is with USB cable, the setting of USB device type must be set as "USB virtual COM". Please refer to 3-6 USB interface.*

3- *Please read 3-7 Hand-held scan & some global settings about the setting of Scanning mode in details.*

UART parameter should be set as below:

(1) Baud rate: 9600 bps;

(2) Data bits: 8 bits;

(3) Stop bit: 1 bit;

(4) Parity check bit: None;

(5) Flow control: None.

Guide of control command: all commands are sent by UART

1) Start command: "0x54" (T)

When the imager received the above command, it will start barcode scanning following the setting of Scanning mode. If the imager is in the mode of "Auto-detection", the imager will have a single scan, then returns to "Auto-detection" mode.

2) Stop command: "0x50" (P)

If the Scanning mode is set as "Alternate continue" or "Continue", and the imager received the above command, it will stop barcode scanning and act as in an idle mode.

3) Restart command: "0x35" (R)

Once the imager received the above command, it will restart.

Returning message from the imager

1) A successful decode

Once the imager successfully decoded a barcode, the imager will stop scanning and returns the barcode data to the Host.

2) Not a successful decode

Once the imager failed to decode a barcode before stopping scanning, the imager will return a message to the Host. The message is set as "0x25, 0x25, 0x4E, 0x6F, 0x52, 0x65, 0x61, 0x64" (%%NoRead).

3-4 Interface selection

This imager supports interfaces such as RS-232 serial wedge and USB interface. In most of the cases, simply selecting an appropriate cable provided by the manufacturer will work for a specific interface.

Interface selection:

Auto detection- By setting this function, the imager will automatically detect the RS-232 or USB interface for user.

Multiple-scan setting			Single-scan setting
Option barcode	**Option**	**Alpha. entry**	
Interface selection  %0101M%	Auto detection (RS-232/USB)	00*	 %0101D00% *
	Keyboard wedge	01	 %0101D01%
	RS-232	02	 %0101D02%
	USB	03	 %0101D03%
 %END%			

3-5 RS-232 interface

Flow control:

None-The communication only uses TxD and RxD signals without any hardware or software handshaking protocol.

RTS/CTS- If the imager wants to send the barcode data to host computer, it will issue the RTS signal first, wait for the CTS signal from the host computer, and then perform the normal data communication. If there is no replied CTS signal from the host computer after the timeout duration, the imager will issue an error indication. By setting (Host idle: Low RTS) or (Host idle: High RTS), the imager can be set to match the Serial Host RTS line.

XON/XOFF- An XOFF character turns the imager transmission off until the imager receives an XON character.

ACK/NAK- After transmitting data, the imager expects either an ACK (acknowledge) or NAK (not acknowledge) response from the host. When a NAK is received, the imager transmits the same data again and waits for either an ACK or NAK. After three unsuccessful attempts to send data when NAKs are received, the imager issues an error indication and discards the data.

Inter-character delay: This delay is inserted after each data character transmitted.

Response delay: This delay is used for serial communication of the imager when it waits for a handshaking acknowledgment from the host.

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
Flow control %0301M%	None	00*	%0301D00% *
	RTS/CTS (Host idle: Low RTS)	01	%0301D01%
	RTS/CTS (Host idle: High RTS)	02	%0301D02%
	XON/XOFF	03	%0301D03%
	ACK/NAK	04	%0301D04%
Inter-character delay %0302M%	0 ms	00*	%0302D00% *
	5 ms	01	%0302D01%
	10 ms	02	%0302D02%
	20 ms	03	%0302D03%
	40 ms	04	%0302D04%

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
	80 ms	05	%0302D05%
Response delay %0304M%	00-99 (100 ms)	00-99	
		00*	%0304D00% *
Baud rate %0305M%	300	00	%0305D00%
	600	01	%0305D01%
	1200	02	%0305D02%
	2400	03	%0305D03%
	4800	04	%0305D04%
	9600	05*	%0305D05% *
	19200	06	%0305D06%
	38400	07	%0305D07%
	57600	08	%0305D08%
	115200	09	%0305D09%
Parity bit %0306M%	None	00*	%0306D00% *
	Odd	01	%0306D01%
	Even	02	%0306D02%
Data bit %0307M%	8 bits	00*	%0307D00% *
	7 bits	01	%0307D01%
Stop bit %0308M%	1 bit	00*	%0308D00% *
	2 bits	01	%0308D01%
%END%			

3-6 USB interface

USB device type:

HID keyboard– By setting, the imager is used as a USB HID keyboard emulation device.

USB virtual COM– By setting, the imager emulates a regular RS232-based COM port. If a Microsoft Windows PC is connected to the imager, a driver is required to install on the connected PC. The driver will use the next available COM Port number. The driver and the installation guide can be found in the associated CD and on the manufacturer's website. A Windows-based software COM_Text is recommended to display the barcode data in text format. COM_Text emulates some kind of serial-key typing.

Note: When changing USB Device Type, the imager automatically restarts.

Simple COM Port Emulation- Please contact the manufacturer for the instruction.

Keyboard layout: The imager supports different national keyboard layouts.

Inter-character delay: This delay is inserted after each data character transmitted. By selecting, the user can change the output speed of the imager to match the speed of the host USB communication port.

Numeric key:

Alphabetic key- the imager will output code result as alphabetic key.

Numeric key- the imager will output code result as pressing numeric keypad ('0', '1', '2', '3', '4', '5', '6', '7', '8', '9', '.', '+', '-', '/', '*' only).

Alt+ keypad- the imager will output code result as pressing Alt+ numeric key (on keypad). Note that the Num Lock control key must be ON. This setting can be specially adapted for use with different national keyboard layout.

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
USB device type %0901M%	HID keyboard	00*	%0901D00% *
	HID keyboard for Apple Mac	01	%0901D01%
	USB virtual COM	02	%0901D02%
	Simple COM Port Emulation	03	%0901D03%
Keyboard layout %0902M%	USA	00*	%0902D00% *
	Turkish F	01	%0902D01%
	Turkish Q	02	%0902D02%
	French	03	%0902D03%

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
	Italian	04	%0902D04%
	Spanish	05	%0902D05%
	Slovak	06	%0902D06%
	Denmark	07	%0902D07%
	Japanese	08	%0902D08%
	German	09	%0902D09%
	Belgian	10	%0902D10%
	Russian	11	%0902D11%
	Czech	12	%0902D12%
Character encoding system %0413M%	Refer to 3-7 Handheld scan & some global settings.		
Inter-character delay %0903M%	0 ms	00	%0903D00%
	5 ms	01*	%0903D01% *
	10 ms	02	%0903D02%
	20 ms	03	%0903D03%
	40 ms	04	%0903D04%
	60 ms	05	%0903D05%
Numeric key %0904M%	Alphabetic key	00*	%0904D00% *
	Numeric keypad	01	%0904D01%
	Alt+ keypad	02	%0904D02%

%END%

3-7 Hand-held scan & some global settings

Scanning mode:

Good-read off-The trigger button must be pressed once to activate scanning. The imager stops scanning when there is a successful reading or no code is decoded after the Stand-by duration elapsed.

Momentary-The trigger button acts as a switch. Press button to activate scanning and release button to stop scanning. The imager stops scanning when there is a successful reading or no code is decoded after the Stand-by duration elapsed.

Alternate continue-The trigger button acts as a toggle switch. Press button to activate or stop scanning.

Continue-The imager always keeps scanning, and it does not matter when the trigger button is pressed or duration is elapsed.

Good-read on-The trigger button must be pressed once to activate scanning. The imager stops scanning when no code is successful decoded after the Stand-by duration elapsed.

Auto-detection- Good-read on – By setting Enable, the imager will start operating if any nearby object has been detected. The imager stops scanning when no code is successful decoded after the Stand-by duration elapsed. Once the imager stops scanning, the present object must be removed to enable Auto-detection.

Auto-detection- Good-read off – By setting Enable, the imager will start operating if any nearby object has been detected. The imager will stop scanning when there is a successful reading or no code is decoded after the Stand-by duration elapsed. Once the imager stops scanning, the present object must be removed to enable Auto-detection.

Auto-detection sensitivity: In image auto-induction mode, sensitivity refers to the scanner's reaction time to barcode symbols presentation. The scanner with higher sensitivity is easier to start a new decode operation.

Same barcode delay time for 1D symbol: If a 1D barcode has been scanned and output once successfully, the imager must output the same barcode data beyond delay time. When this feature is set to be “0xFF”, then the delay time is indefinite.

Same barcode delay time for 2D symbol: If a 2D barcode has been scanned and output once successfully, the imager must output the same barcode data beyond delay time. When this feature is set to be “0xFF”, then the delay time is indefinite.

Double confirm: If it is enabled, the imager will require a several times of same-decoded-data to confirm a valid reading.

Global Max./Min. code length for 1D symbol: These two lengths are defined as the valid range of decoded 1D barcode data length. Make sure that the minimum length setting is no greater than the maximum length setting, or otherwise the labels of the symbol will not be readable. In particular, the same value can be set for both minimum and maximum reading length to force the fixed length barcode decoded.

Notes:

1. Please set the max./min. length for individual barcode in later sections, if special demand is

requested.

2. The number of check digits is included in max./min. code length.

3. These two settings have no effect on the symbols with fixed-length, e.g. UPC-A, UPC-E, EAN-13, EAN-8 and China Post.

Global G1-G6 string selection: The imager offer one or two string group for all symbols. By setting one or two digits to indicate which string group you want to apply. You may refer to 3-42 G1-G6 & C1-C3 & FN1 substitution string setting and 3-43 G1-G4 string position & Code ID position.

Example: Group 1 → set 01 or 10. Group 2 and 4 → set 24 or 42.

All valid settings include 00, 01, 02, 03, 04, 05, 06, 10, 11, 12, 13, 14, 15, 16, 20, 21, 22, 23, 24, 25, 26, 30, 31, 32, 33, 34, 35, 36, 40, 41, 42, 43, 44, 45, 46, 50, 51, 52, 53, 54, 55, 56, 60, 61, 62, 63, 64, 65 and 66.

Element amendment: If it is enabled, the imager can read the barcode comprised with bars and spaces in different scale.

Character output restraint:

Printable character only- If this option is selected, the imager will output the printable characters only, i.e. in ASCII from 20H to 7EH.

Alphanumeric character only- If this option is selected, the imager will output the alphanumeric characters only, i.e. “A”-“Z”, “a”-“z”, “0”-“9”.

Decoder optimization: If it is enabled, the imager will optimize the decoder with error correction. This function is not effective for all types of barcode.

Data output delay in continue-scan mode: If it is enabled, in the continue-scan mode, the imager can store the data while continue-scanning. The imager will output the data after the predefined delay elapsed. The maximum storage of data is 1000 characters. If this parameter is set to be “00”, the imager will not store data. And if the parameter is set to be “FF”, the imager will output data after stopping scanning.

Character encoding system: A character encoding system consists of a code that pairs each character from a given repertoire. Common examples include Morse code, the Baudot code, the ASCII and Unicode. If the data received does not display with the proper characters (domestic language, e.g. Chinese), it maybe because the barcode being scanned was created using a character encoding system that is different from the one the host program is expecting. Try alternate options to find the proper one.

Complete data output before next decode attempt: This setting is active only when USB device type is set as “HID keyboard” or “HID keyboard for Apple Mac”, refer to 3-6 USB interface. If it is enabled, the imager will not start next decode attempt until previous data output is completed.

Sleep mode: If it is enabled, the imager will go to sleep when no code is successful decoded after the Sleep mode delay elapsed.

Sleep mode delay: When no code is successful decoded beyond this time, the imager will go to sleep.

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
Scan mode %0401M%	Good-read off	00	%0401D00%
	Momentary	01	%0401D01%
	Alternate continue	02	%0401D02%
	Continue	03	%0401D03%
	Good-read on	04	%0401D04%
	Auto-detection- Good-read on	06*	%0401D06% *
	Auto-detection- Good-read off	07	%0401D07%
Auto-detection sensitivity %0604M%	high*	00*	%0604D00%
	low	01	%0604D01% *
Standby duration %0402M%	4 seconds	00*	%0402D00% *
	8 seconds	01	%0402D01%
	16 seconds	02	%0402D02%
	24 seconds	03	%0402D03%
	30 seconds	04	%0402D04%
	1 minute	05	%0402D05%
	1.5 minutes	06	%0402D06%
	2 minutes	07	%0402D07%
	5 minutes	08	%0402D08%
	7 minutes	09	%0402D09%
	10 minutes	10	%0402D10%
	15 minutes	11	%0402D11%
	20 minutes	12	%0402D12%

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
	30 minutes	13	%0402D13%
	45 minutes	14	%0402D14%
	1 hour	15	%0402D15%
Same barcode delay time for 1D symbol %0403M%	00-FF$_{16}$ (50 ms)	00-FF$_{16}$	
		00	%0403H00%
		08*	%0403H08% *
Same barcode delay time for 2D symbol %0415M%	00-FF$_{16}$ (50 ms)	00-FF$_{16}$	
		00	%0415H00%
		08*	%0415H08% *
Double confirm %0404M%	00-09 (00: no)	00-09	
		00*	%0404D00% *
Global max. code length for 1D symbol %0405M%	04-99	04-99	
		99*	%0405D99% *
Global min. code length for 1D symbol %0406M%	01-99	01-99	
		04*	%0406D04% *
Global G1-G6 string selection %0407M%	00-66	00-66	
		00*	%0407D00% *
Element amendment %0408M%	Disable	00	%0408D00%
	Enable	01*	%0408D01% *
Character output restraint %0409M%	None	00*	%0409D00% *
	Printable character only	01	%0409D01%
	Alphanumeric character only	02	%0409D02%

Multiple-scan setting			Single-scan setting
Option barcode	**Option**	**Alpha. entry**	
Decoder optimization %0410M%	Disable	00	%0410D00%
	Enable	01*	%0410D01% *
Data output delay in continue-scan mode %0411M%	00-99 (100 ms) FF (Never)	$00\text{-}FF_{16}$	
		00*	%0411H00% *
Character encoding system %0413M%	ASCII	00*	%0413D00% *
	UTF-8	01	%0413D01%
	Windows-1251	02	%0413D02%
Complete data output before next decode attempt %0414M%	Disable	00*	%0414D00% *
	Enable	01	%0414D01%
Sleep mode %0416M%	Disable	00	%0416D00%
	Enable	01*	%0416D01% *
Sleep mode delay %0412M%	1 second	00	%0412D00%
	5 seconds	01	%0412D01%
	10 seconds	02	%0412D02%
	30 seconds	03	%0412D03%
	60 seconds (1 minute)	04	%0412D04%
	300 seconds (5 minutes)	05*	%0412D05% *
	600 seconds (10 minutes)	06	%0412D06%
	1800 seconds (30 minutes)	07	%0412D07%
	3600 seconds (1 hour)	08	%0412D08%
	10800 seconds (3 hours)	09	%0412D09%

%END%

3-8 LED and Beeper

Power on alert: After power-on the imager will generate an alert signal to indicate a successful self-test.

LED indication: After each successful reading, the LED above the imager will light up to indicate a good barcode reading.

Beeper indication: After each successful reading, the imager will beep to indicate a good barcode reading, and its beep tone duration is adjustable.

Beep tone duration: This parameter can be adjusted for a good reading upon favorite usage.

Volume of beeper: This parameter can be adjusted for different level of the volume of the beeper.

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
Power on alert %0501M%	Disable	00	%0501D00%
	Enable	01*	%0501D01% *
LED indication %0502M%	Disable	00	%0502D00%
	Enable	01*	%0502D01% *
Beeper indication %0503M%	Disable	00	%0503D00%
	Enable	01*	%0503D01% *
Beep tone duration %0504M%	01-09 (10 ms)	01-09	
		05*	%0504D05% *
Volume of beeper %0505M%	Low	00	%0505D00%
	Middle	01	%0505D01%
	High	02*	%0505D02% *
Pitch of beeper %0506M%	Low	00	%0506D00%
	Middle	01	%0506D01%
	High*	02*	%0506D02% *

%END%

3-9 Decode illumination and decode aiming pattern

Decode illumination mode: Enable illumination causes the imager to turn on the illumination to aid decoding. Disable illumination to turn off illumination for the imager during decoding. Better quality images could be obtained with illumination support. The effectiveness of the illumination decreases as the distance to the target increases.

Decode aiming pattern: When this option is enabled, the imager will project the aiming pattern during the code capture.

Level of decode illumination: This parameter can be adjusted for different level of decode illumination.

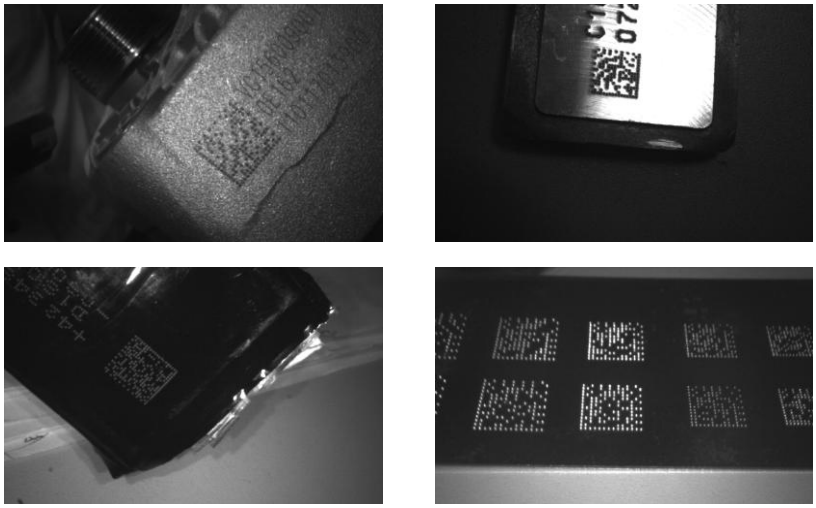
Enable illumination in low light conditions: In low light conditions, the imager may not work well in inducting barcodes automatically. In this case, you are advised to enable this function. Notes: This function is only valid in auto-induction mode.

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. Entry	
Decode illumination %9001M%	Always Off	00	%9001D00%
	Always On	01	%9001D01%
	Flashing	02	%9001D02%
	Always-On when reading	03*	%9001D03% *
Decode aiming pattern %9002M%	Always Off	00	%9002D00%
	Always On	01	%9002D01%
	On before reading	02	%9002D02%
	On when reading	03*	%9002D03% *
Level of decode illumination %9003M%	Disable decode illumination	00	%9003D00%
	Low	01	%9003D01%
	Middle	02*	%9003D02% *
	High	03	%9003D03%
Illumination mode of Auto-detection %0605M%	Always off	00	%0605D00%
	Enable illumination in low light conditions	01	%0605D01%
	Always on	02*	%0605D02% *
%END%			

3-10 DPM, Multiple symbols, Structured append, etc. read setting

2D symbols read: A global setting of 2D symbols readability.

DPM format read: By setting Enable, the imager can read 2D symbols in DPM (Direct Park Marking) format. Some barcodes in DPM format are shown below.

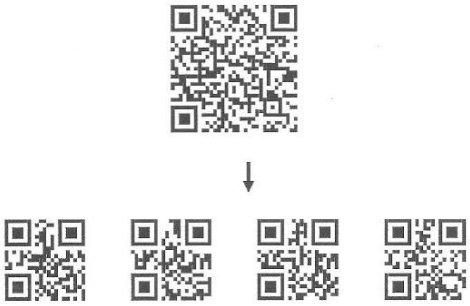


Multiple symbols & structured append symbols read:

1) By setting Enable, the imager allows to read multiple symbols with a single pull of the imager's trigger. If the user pulls and holds the trigger, aiming the imager at a series of symbols, it reads unique symbols once, beeping for each success read. The imager attempts to find and decode new symbols as long as the trigger is pulled.

2) By setting Enable, the imager will output data only when all Structured Append symbols have been decoded. The lower part of below figure shows an example of four Structured Append symbols, with the same data as that in the upper symbol.

3) By setting Disable, the imager will only read the symbol closest to the aiming beam.



Single symbol (above) and Structured Append series of symbols (below) encoding

“ABCDEFGHIJKMNOPQRSTUVWXYZ0123456789ABCDEFGHIJKLMNOPQRSTUVWXYZ”

Vertical centering read: By setting Enable, the imager reads only the barcode centered by the aimer in vertical direction. However, the imager will read either one of two barcodes which are positioned horizontally.

Mobile screen read: By setting enable, the scanner can read barcodes on a mobile screen better. However, this will slow the reading speed of normal barcodes a little bit, and the decode illumination will flash.

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
2D symbols read %1001M%	Follow respective 2D symbol setting	00*	%1001D00% *
	All 2D OFF	01	%1001D01%
	All 2D ON	02	%1001D02%
	Only PDF417 ON	03	%1001D03%
	Only QR code ON	04	%1001D04%
	Only Data Matrix ON	05	%1001D05%
	Only MaxiCode ON	06	%1001D06%
	Only Aztec Code ON	07	%1001D07%
	Only Han Xin Code ON	08	%1001D08%
DPM format read %1002M%	Disable	00*	%1002D00% *
	Enable	01	%1002D01%
Decode multi-symbols in one read %1003M%	Multi-symbols	00	%1003D00%
	One symbol only	01*	%1003D01% *
Vertical centering read %1004M%	Disable	00*	%1004D00% *
	Enable	01	%1004D01%
Mobile screen read %1007M%	Disable	00*	%1007D00% *
	Enable	01	%1007D01%

%END%

Note: The instruction of calibrating the aimer in vertical centering direction.

1. Scan the barcode on this page. The imager will give three musical short beeps to indicate entering calibration mode.
2. Press the trigger of the imager while maintaining the distance of about 15cm between the exit window of the imager and this paper. After a few seconds, the imager will give three short beeps to indicate a successful calibration, or a long beep to indicate a failed calibration.
3. If the calibration is failed in step 2, please repeat the steps 1-2. If it is not succeed after a multiple times of calibration, please contact your local dealer or the manufacturer for further instruction.



3-11 UPC-A

Read:

Format

System character	Data digits (10 digits)	Check digit

Check digit verification: The check digit is optional.

Check digit trans.: By setting Enable, check digit will be transmitted.

Code ID setting: Code ID is a one-or-two-character string used to represent the symbol upon a succeeding reading. If you want application to transmit Code ID, you must set Code ID transmission to be enabled. Refer to 3-41 String transmission.

Insertion group selection: Refer to Global insertion group selection of 3-7 Hand-held scan & some global settings.

Supplement digits: The Supplement digits barcode is the supplemental 2 or 5 characters.

Format

System character	Data digits (10 digits)	Check digit	Supplement digits 2 or 5

Truncation/Expansion:

Truncate leading zeros- The leading “0” digits of UPC-A data characters can be truncated when the feature is enabled.

Expand to EAN-13- It extends to 13-digits with a “0” leading digit when the feature is enabled.

Truncate system character- The system character of UPC-A data can be truncated when the feature is enabled.

Add country code- The country code (“0” for USA) can be added when the feature is enabled.

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
Read %1101M%	Disable	00	%1101D00%
	Enable	01*	%1101D01% *
Check digit verification %1102M%	Disable	00	%1102D00%
	Enable	01*	%1102D01% *
Check digit trans. %1103M%	Disable	00	%1103D00%
	Enable	01*	%1103D01% *
Code ID setting %1104M%	00-FF_{16} (ASCII)	00-FF_{16}	
		<A>*	%1104H41% *
Insert group selection %1105M%	00-66	00-66	
		00*	%1105D00%
Supplement digits %1106M%	None	00*	%1106D00% *
	2 digits	01	%1106D01%
	5 digits	02	%1106D02%
	2 or 5 digits	03	%1106D03%
Truncation/Expansion %1107M%	None	00*	%1107D00% *
	Truncate leading zeros	01	%1107D01%
	Expand to EAN-13	02	%1107D02%
	Truncate system character	03	%1107D03%
	Add country code	04	%1107D04%

%END%

3-12 UPC-E

Read:

Format

System character “0”	Data digits (6 digits)	Check digits

Check digit verification: The check digit is optional and made as the sum of the numerical value of the data digits.

Check digit trans.: By setting Enable, check digit will be transmitted.

Code ID setting: Refer to Code ID setting of 3-11 UPC-A.

Insertion group selection: Refer to Insertion group selection of 3-11 UPC-A.

Supplement digits:

Format

System character “0”	Data digits (6 digits)	Check digit	Supplement digits 2 or 5

Truncation/Expansion:

Truncate leading zeros- Refer to Truncation/Expansion of 3-11 UPC-A.

Expand to EAN-13- It extends to 13-digits with “0” digits when the feature is set to be enabled.

Example: Barcode “0123654”,

Output: “0012360000057”.

Expand to UPC-A- It extends to 12-digits when the feature is set to be enabled.

Truncate system character- The system character “0” of UPC-E data can be truncated when the feature is enabled.

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
Read %1201M%	Disable	00	%1201D00%
	Enable	01*	%1201D01% *
Check digit verification %1202M%	Disable	00	%1202D00%
	Enable	01*	%1202D01% *
Check digit trans. %1203M%	Disable	00	%1203D00%
	Enable	01*	%1203D01% *
Code ID setting %1204M%	00-FF_{16} (ASCII)	00-FF_{16}	
		<D>*	%1204H44% *
Insert group selection %1205M%	00-66	00-66	
		00*	%1205D00% *
Supplement digits %1206M%	None	00*	%1206D00% *
	2 digits	01	%1206D01%
	5 digits	02	%1206D02%
	2 or 5 digits	03	%1206D03%
Truncation/Expansion %1207M%	None	00*	%1207D00% *
	Truncate leading zeros	01	%1207D01%
	Expand to EAN-13	02	%1207D02%
	Expand to UPC-A	03	%1207D03%
	Truncate system character	04	%1207D04%

%END%

3-13 UPC-E1

Read:

Format

System character “1”	Following 5 data digits	Check digits

Check digit verification: The check digit is optional and made as the sum of the numerical value of the data digits.

Check digit trans.: By setting Enable, check digit will be transmitted.

Code ID setting: Refer to Code ID setting of 3-11 UPC-A.

Insertion group selection: Refer to Insertion group selection of 3-11 UPC-A.

Supplement digits:

Format

System character “1”	Data digits (6 digits)	Check digit	Supplement digits 2 or 5

Truncation/Expansion:

Expand to EAN-13- It extends to 13-digits with “0” digits when the feature is set to be enabled.

Expand to UPC-A- It extends to 12-digits when the feature is set to be enabled.

Truncate system character- The system character “1” of UPC-E1 data can be truncated when the feature is enabled.

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
Read %3401M%	Disable	00	%3401D00%
	Enable	01*	%3401D01% *
Check digit verification %3402M%	Disable	00	%3402D00%
	Enable	01*	%3402D01% *
Check digit trans. %3403M%	Disable	00	%3403D00%
	Enable	01*	%3403D01% *
Code ID setting %3404M%	00-FF_{16} (ASCII)	00-FF_{16}	
		<D>*	%3404H44% *
Insert group selection %3405M%	00-66	00-66	
		00*	%3405D00% *
Supplement digits %3406M%	None	00*	%3406D00% *
	2 digits	01	%3406D01%
	5 digits	02	%3406D02%
	2 or 5 digits	03	%3406D03%
Truncation/Expansion %3407M%	None	00*	%3407D00% *
	Expand to EAN-13	02	%3407D02%
	Expand to UPC-A	03	%3407D03%
	Truncate system character	04	%3407D04%

%END%

3-14 EAN-13 (ISBN/ISSN)

Read:

Format

Data digits (12 digits)	Check digit

Check digit verification: The check digit is optional and made as the sum of the numerical value of the data digits.

Check digit transmission: By setting Enable, check digit will be transmitted.

EAN-13 code ID setting: Refer to Code ID setting of 3-11 UPC-A.

Insertion group selection: Refer to Insertion group selection of 3-11 UPC-A.

Supplement digits:

Format

Data digits (12 digits)	Check digit	Supplement digits 2 or 5

ISBN/ISSN conversion: The ISBN (International Standard Book Number, or Bookland EAN) and ISSN (International Standard Serial Number) are two kinds of barcode for books and magazines. The ISBN is 10 digits with leading “978” and the ISSN is 8 digits with leading “977” of the EAN-13 symbol.

Example:

Barcode “9780194315104”, Output: “019431510X”.

Barcode “9771005180004”, Output: “10051805”.

ISBN/ISSN code ID setting: Refer to Code ID setting of 3-11 UPC-A.

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
Read %1301M%	Disable	00	%1301D00%
	Enable	01*	%1301D01% *
Check digit verification %1302M%	Disable	00	%1302D00%
	Enable	01*	%1302D01% *
Check digit transmission %1303M%	Disable	00	%1303D00%
	Enable	01*	%1303D01% *
EAN-13 code ID setting %1304M%	$00\text{-}FF_{16}$ (ASCII)	$00\text{-}FF_{16}$	
		<A>*	%1304H41% *
Insert group selection %1305M%	00-66	00-66	
		00*	%1305D00% *
Supplement digits %1306M%	None	00*	%1306D00% *
	2 digits	01	%1306D01%
	5 digits	02	%1306D02%
	2 or 5 digits	03	%1306D03%
ISBN/ISSN conversion %1307M%	Disable	00*	%1307D00% *
	Enable	01	%1307D01%
ISBN/ISSN code ID setting %1309M%	$00\text{-}FF_{16}$ (ASCII)	$00\text{-}FF_{16}$	
		<B>*	%1309H42% *

%END%

3-15 EAN-8

Read:

Format

Data digits (7 digits)	Check digit

Check digit verification: The check digit is optional and made as the sum of the numerical value of the data digits.

Check digit trans.: By setting Enable, check digit will be transmitted.

Code ID setting: Refer to Code ID setting of 3-11 UPC-A.

Insertion group selection: Refer to Insertion group selection of 3-11 UPC-A.

Supplement digits:

Format

Data digits (7 digits)	Check digit	Supplement Digits 2 or 5

Truncation/Expansion: Refer to Truncation/Expansion of 3-11 UPC-A.

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
Read %1401M%	Disable	00	%1401D00%
	Enable	01*	%1401D01% *
Check digit verification %1402M%	Disable	00	%1402D00%
	Enable	01*	%1402D01% *
Check digit trans. %1403M%	Disable	00	%1403D00%
	Enable	01*	%1403D01% *
Code ID setting %1404M%	00-FF_{16} (ASCII)	00-FF_{16}	
		<C>*	%1404H42% *
Insert group selection %1405M%	00-66	00-66	
		00*	%1405D00% *
Supplement digits %1406M%	None	00*	%1406D00% *
	2 digits	01	%1406D01%
	5 digits	02	%1406D02%
	2 or 5 digits	03	%1406D03%
Truncation/Expansion %1407M%	None	00*	%1407D00% *
	Truncate leading zero	01	%1407D01%
	Expand to EAN-13	02	%1407D02%
%END%			

3-16 Code 39 (Code 32, Trioptic Code 39)

Read:

Format

*	Data digits (variable)	Check digit (optional)	*

Check digit verification: The check digit is optional and made as the sum module 43 of the numerical value of the data digits.

Check digit transmission: By setting Enable, check digit will be transmitted.

Max./Min. code length: Each symbol has own max./min. code length. If both setting of max./min. code length are "00"s, the setting of global max./min. code length is effective. The length is defined as to the actual barcode data length to be sent. Label with length exceeds these limits will be rejected. Make sure that the minimum length setting is no greater than the maximum length setting, or otherwise all the labels of the symbol will not be readable. In particular, you can see the same value for both minimum and maximum reading length to force the fixed length barcode decoded.

Code ID setting: Refer to Code ID setting of 3-11 UPC-A.

Insertion group selection: Refer to Insertion group selection of 3-11 UPC-A.

Start/End transmission: The start and end characters of Code 39 are "*"s. You can transmit all data digits including two "*"s.

"*" as data character: By setting Enable, "*" can be recognized as data character.

Convert Code 39 to Code 32: Code 32 is a variant of Code 39 used by the Italian pharmaceutical industry. Note that Code 39 must be enabled in order for this parameter to function.

Format of Code 32

"A" (optional)	Data digits (8 digits)	Check digit

Code 32 Prefix "A" transmission: By setting Enable, the prefix character "A" can be added to all Code 32 barcodes.

Trioptic Code 39 read: Trioptic Code 39 is a variant of Code 39 used in the marking of magnetic tapes and computer cartridges. Trioptic Code 39 symbols always contain six characters.

Format

$	Data digits (6 digits)	$

Trioptic Code 39 Start/End transmission: The start and end characters of Trioptic Code 39 are "$"s. You can transmit all data digits including two "$"s.

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
Read %1501M%	Disable	00	%1501D00%
	Enable	01*	%1501D01% *
Check digit verification %1502M%	Disable	00*	%1502D00% *
	Enable	01	%1502D01%
Check digit transmission %1503M%	Disable	00*	%1503D00% *
	Enable	01	%1503D01%
Max. code length %1504M%	00-99	00-99	
		99*	%1504D99% *
Min. code length %1505M%	00-99	00-99	
		01*	%1505D01% *
Code ID setting %1506M%	00-FF_{16} (ASCII)	00-FF_{16}	
		<M>*	%1506H4D% *
Insert group selection %1507M%	00-66	00-66	
		00*	%1507D00% *
Format %1508M%	Standard	00*	%1508D00% *
	Full ASCII	01	%1508D01%
Start/End transmission %1509M%	Disable	00*	%1509D00% *
	Enable	01	%1509D01%
"*" as data character %1510M%	Disable	00*	%1510D00% *
	Enable	01	%1510D01%
Convert Code 39 to Code 32 %1511M%	Disable	00*	%1511D00% *
	Enable	01	%1511D01%

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
Code 32 Prefix “A” transmission %1512M%	Disable	00*	%1512D00% *
	Enable	01	%1512D01%
Trioptic Code 39 read %1513M%	Disable	00*	%1513D00% *
	Enable	01	%1513D01%
Trioptic Code 39 Start/End transmission %1514M%	Disable	00*	%1514D00% *
	Enable	01	%1514D01%
%END%			

3-17 Interleaved 2 of 5

Read:

Format

Data digits (Variable)	Check digit (optional)

Check digit verification: The check digit is made as the sum module 10 of the numerical values of all data digits. There are two optional check digit algorithms: the specified Uniform Symbol Specification (USS) and the Optical Product Code Council (OPCC).

Check digit transmission: By setting Enable, check digit will be transmitted.

Max./Min. code length: Refer to Max./Min. code length of 3-16 Code 39.

Code ID setting: Refer to Code ID setting of 3-11 UPC-A.

Insertion group selection: Refer to Insertion group selection of 3-11 UPC-A.

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
Read %1601M%	Disable	00	%1601D00%
	Enable	01*	%1601D01% *
Check digit verification %1602M%	Disable	00*	%1602D00% *
	USS	01	%1602D01%
	OPCC	02	%1602D02%
Check digit transmission %1603M%	Disable	00*	%1603D00% *
	Enable	01	%1603D01%
Max. code length %1604M%	00-99	00-99	
		99*	%1604D99% *
Min. code length %1605M%	00-99	00-99	
		06*	%1605D06% *
Code ID setting %1606M%	$00\text{-}FF_{16}$ (ASCII)	$00\text{-}FF_{16}$	
		<I>*	%1606H49% *
Insert group selection %1607M%	00-66	00-66	
		00*	%1607D00% *

%END%

3-18 Industrial 2 of 5

Read:

Format

Data digits (variable)

Max./Min. code length: Refer to Max./Min. code length of 3-16 Code 39.

Code ID setting: Refer to Code ID setting of 3-11 UPC-A.

Insertion group selection: Refer to Insertion group selection of 3-11 UPC-A.

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
Read  %1701M%	Disable	00*	 %1701D00% *
	Enable	01	 %1701D01%
Max. code length  %1702M%	00-99	00-99	
		99*	 %1702D99% *
Min. code length  %1703M%	00-99	00-99	
		04*	 %1703D04% *
Code ID setting  %1704M%	00-FF$_{16}$ (ASCII)	00-FF$_{16}$	
		<H>*	 %1704H48% *
Insert group selection  %1705M%	00-66	00-66	
		00*	 %1705D00% *
 %END%			

3-19 Matrix 2 of 5

Read:

Format

Data digits (variable)	Check digit (optional)

Check digit verification: The check digit is made as the sum module 10 of the numerical values of all data digits.

Check digit transmission: By setting Enable, check digit will be transmitted.

Max./Min. code length: Refer to Max./Min. code length of 3-16 Code 39.

Code ID setting: Refer to Code ID setting of 3-11 UPC-A.

Insertion group selection: Refer to Insertion group selection of 3-11 UPC-A.

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
Read %1801M%	Disable	00	%1801D00%
	Enable	01*	%1801D01% *
Check digit verification %1802M%	Disable	00*	%1802D00% *
	Enable	01	%1802D01%
Check digit transmission %1803M%	Disable	00*	%1803D00% *
	Enable	01	%1803D01%
Max. code length %1804M%	00-99	00-99	
		99*	%1804D99% *
Min. code length %1805M%	00-99	00-99	
		06*	%1805D06% *
Code ID setting %1806M%	00-FF_{16} (ASCII)	00-FF_{16}	
		<X>*	%1806H58% *
Insert group selection %1807M%	00-66	00-66	
		00*	%1807D00% *
%END%			

3-20 Codabar

Read:

Format

Start character	Data digits (variable)	Check digit (optional)	End character

Check digit verification: The check digit is made as the sum module 16 of the numerical values of all data digits.

Check digit transmission: By setting Enable, check digit will be transmitted.

Max./Min. code length: Refer to Max./Min. code length of 3-16 Code 39.

Code ID setting: Refer to Code ID setting of 3-11 UPC-A.

Insertion group selection: Refer to Insertion group selection of 3-11 UPC-A.

Start/End type: Codabar has four pairs of Start/End pattern; you may select one pair to match your application.

Start/End transmission: Refer to Start/End transmission of Code 39.

Start/End character equality: By setting Enable, the start and end character of a Codabar barcode must be the same.

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
Read %1901M%	Disable	00	%1901D00%
	Enable	01*	%1901D01% *
Check digit verification %1902M%	Disable	00*	%1902D00% *
	Enable	01	%1902D01%
Check digit transmission %1903M%	Disable	00*	%1903D00% *
	Enable	01	%1903D01%
Max. code length %1904M%	00-99	00-99	
		99*	%1904D99% *
Min. code length %1905M%	00-99	00-99	
		04*	%1905D04% *

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
Code ID setting %1906M%	00-FF$_{16}$ (ASCII)	00-FF$_{16}$	
		<N>*	%1906H4E% *
Insert group selection %1907M%	00-66	00-66	
		00*	%1907D00% *
Start/End character type %1908M%	ABCD/ABCD	00*	%1908D00% *
	abcd/abcd	01	%1908D01%
	ABCD/TN*E	02	%1908D02%
	abcd/tn*e	03	%1908D03%
Start/End character transmission %1909M%	Disable	00*	%1909D00% *
	Enable	01	%1909D01%
Start/End character equality %1910M%	Disable	00*	%1910D00% *
	Enable	01	%1910D01%

%END%

3-21 Code 128

Read:

Format

Data digits (variable)	Check digit (optional)

Check digit verification: The check digit is made as the sum module 103 of all data digits.

Check digit transmission: By setting Enable, check digit will be transmitted.

Max./Min. code length: Refer to Max./Min. code length of 3-16 Code 39.

Code ID setting: Refer to Code ID setting of 3-11 UPC-A.

Insertion group selection: Refer to Insertion group selection of 3-11 UPC-A.

Truncate leading zeros: The leading “0” digits of Code 128 barcode characters can be truncated when the feature is enabled.

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
Read %2001M%	Disable	00	%2001D00%
	Enable	01*	%2001D01% *
Check digit verification %2002M%	Disable	00	%2002D00%
	Enable	01*	%2002D01% *
Check digit transmission %2003M%	Disable	00*	%2003D00% *
	Reserved	01	%2003D01%
Max. code length %2004M%	00-99	00-99	
		99*	%2004D99% *
Min. code length %2005M%	00-99	00-99	
		01*	%2005D01% *
Code ID setting %2006M%	00-FF_{16} (ASCII)	00-FF_{16}	
		<K>*	%2006H4B% *
Insert group selection %2007M%	00-66	00-66	
		00*	%2007D00% *
Truncate leading zeros %2008M%	Disable	00*	%2008D00% *
	All leading “0”s	01	%2008D01%
	Only the first “0”	02	%2008D02%
%END%			

3-22 UCC/EAN 128

Read:

Format

Data digits (variable)	Check digit (optional)

Check digit verification: The check digit is made as the sum module 103 of all data digits.

Check digit transmission: By setting Enable, check digit will be transmitted.

Max. /Min. code length: Refer to Max./Min. code length of 3-16 Code 39.

Code ID setting: Refer to Code ID setting of 3-11 UPC-A.

Insertion group selection: Refer to Insertion group selection of 3-11 UPC-A.

Truncate leading zeros: Refer to Truncate leading zeros of 3-21 Code 128.

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
Read %2501M%	Disable	00	%2501D00%
	Enable	01*	%2501D01% *
Check digit verification %2502M%	Disable	00	%2502D00%
	Enable	01*	%2502D01% *
Check digit transmission %2503M%	Disable	00*	%2503D00% *
	Reserved	01	%2503D01%
Max. code length %2504M%	00-99	00-99	
		99*	%2504D99% *
Min. code length %2505M%	00-99	00-99	
		01*	%2505D01% *
Code ID setting %2506M%	00-FF_{16} (ASCII)	00-FF_{16}	
		<K>*	%2506H4B% *
Insert group selection %2507M%	00-66	00-66	
		00*	%2507D00% *
Truncate leading zeros %2508M%	Disable	00*	%2508D00% *
	All leading “0”s	01	%2508D01%
	Only the first “0”	02	%2508D02%

%END%

3-23 ISBT 128

Read:

Format

“=” or “&”	Data digits (variable)	Check digit (optional)

Check digit verification: The check digit is made as the sum module 103 of all data digits.

Check digit transmission: By setting Enable, check digit will be transmitted.

Max./Min. code length: Refer to Max./Min. code length of 3-16 Code 39.

Code ID setting: Refer to Code ID setting of 3-11 UPC-A.

Insertion group selection: Refer to Insertion group selection of 3-11 UPC-A.

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
Read %3301M%	Disable	00	%3301D00%
	Enable	01*	%3301D01% *
Check digit verification %3302M%	Disable	00	%3302D00%
	Enable	01*	%3302D01% *
Check digit transmission %3303M%	Disable	00*	%3303D00% *
	Reserved	01	%3303D01%
Max. code length %3304M%	00-99	00-99	
		99*	%3304D99% *
Min. code length %3305M%	00-99	00-99	
		01*	%3305D01% *
Code ID setting %3306M%	00-FF_{16} (ASCII)	00-FF_{16}	
		<K>*	%3306H4B% *
Insert group selection %3307M%	00-66	00-66	
		00*	%3307D00% *
%END%			

3-24 Code 93

Read:

Format

Data digits (variable)	2 check digits (optional)

Check digit verification: The check digit is made as the sum module 47 of the numerical values of all data digits.

Check digit transmission: By setting Enable, check digit will be transmitted.

Max./Min. code length: Refer to Max./Min. code length of 3-16 Code 39.

Code ID setting: Refer to Code ID setting of 3-11 UPC-A.

Insertion group selection: Refer to Insertion group selection of 3-11 UPC-A.

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
Read %2101M%	Disable	00	%2101D00%
	Enable	01*	%2101D01% *
Check digit verification %2102M%	Disable	00	%2102D00%
	Enable	01*	%2102D01% *
Check digit transmission %2103M%	Disable	00*	%2103D00% *
	Enable	01	%2103D01%
Max. code length %2104M%	00-99	00-99	
		99*	%2104D99% *
Min. code length %2105M%	00-99	00-99	
		01*	%2105D01% *
Code ID setting %2106M%	00-FF_{16} (ASCII)	00-FF_{16}	
		<L>*	%2106H4C% *
Insert group selection %2107M%	00-66	00-66	
		00*	%2107D00% *
%END%			

3-25 Code 11

Read:

Format

Data digits (variable)	Check digit 1 (optional)	Check digit 2 (optional)

Check digit verification: The check digit is presented as the sum module 11 of all data digits.

Check digit transmission: By setting Enable, check digit 1 and check digit 2 will be transmitted upon your selected check digit verification method.

Max./Min. code length: Refer to Max./Min. code length of 3-16 Code 39.

Code ID setting: Refer to Code ID setting of 3-11 UPC-A.

Insertion group selection: Refer to Insertion group selection of 3-11 UPC-A.

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
Read %2201M%	Disable	00*	%2201D00% *
	Enable	01	%2201D01%
Check digit verification %2202M%	Disable	00	%2202D00%
	One digit	01*	%2202D01% *
	Reserved	02	%2202D02%
	Reserved	03	%2202D03%
Check digit transmission %2203M%	Disable	00*	%2203D00% *
	Enable	01	%2203D01%
Max. code length %2204M%	00-99	00-99	
		99*	%2204D99% *
Min. code length %2205M%	00-99	00-99	
		04*	%2205D04% *
Code ID setting %2206M%	00-FF_{16} (ASCII)	00-FF_{16}	
		<V>*	%2206H56% *
Insert group selection %2207M%	00-66	00-66	
		00*	%2207D00% *
%END%			

3-26 MSI/Plessey

Read:

Format

Data digits (variable)	Check digit 1 (optional)	Check digit 2 (optional)

Check digit verification: The MSI/Plessey has one or two optional check digits. There are three methods of verifying check digits, i.e. Mod10, Mod10/10 and Mod 10/11. The check digit 1 and check digit 2 will be calculated as the sum module 10 or 11 of the data digits.

Check digit transmission: By setting Enable, check digit 1 and check digit 2 will be transmitted upon your selected check digit verification method.

Max./Min. code length: Refer to Max./Min. code length of 3-16 Code 39.

Code ID setting: Refer to Code ID setting of 3-11 UPC-A.

Insertion group selection: Refer to Insertion group selection of 3-11 UPC-A.

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
Read %2301M%	Disable	00*	%2301D00% *
	Enable	01	%2301D01%
Check digit verification %2302M%	Disable	00*	%2302D00% *
	1 digit (Mod 10)	01	%2302D01%
	2 digits (Mod 10/10)	02	%2302D02%
	2 digits (Mod 10/11)	03	%2302D03%
Check digit transmission %2303M%	Disable	00*	%2303D00% *
	Enable	01	%2303D01%
Max. code length %2304M%	00-99	00-99	
		99*	%2304D99% *
Min. code length %2305M%	00-99	00-99	
		04*	%2305D04% *
Code ID setting %2306M%	00-FF_{16} (ASCII)	00-FF_{16}	
		<O>*	%2306H4F% *
Insert group selection %2307M%	00-66	00-66	
		00*	%2307D00% *
%END%			

3-27 UK/Plessey

Read:

Format

Data digits (variable)	2 check digits (optional)

Check digit verification: The UK/Plessey has one or two optional check digits. The check digit 1 and check digit 2 will be calculated as the sum module 10 or 11 of the data digits.

Check digit transmission: By setting Enable, check digit will be transmitted.

Max./Min. code length: Refer to Max./Min. code length of 3-16 Code 39.

Code ID setting: Refer to Code ID setting of 3-11 UPC-A.

Insertion group selection: Refer to Insertion group selection of 3-11 UPC-A.

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
Read %2401M%	Disable	00*	%2401D00% *
	Enable	01	%2401D01%
Check digit verification %2402M%	Disable	00	%2402D00%
	Enable	01*	%2402D01% *
Check digit transmission %2403M%	Disable	00*	%2403D00% *
	Enable	01	%2403D01%
Max. code length %2404M%	00-99	00-99	
		99*	%2404D99% *
Min. code length %2405M%	00-99	00-99	
		01*	%2405D01% *
Code ID setting %2406M%	00-FF_{16} (ASCII)	00-FF_{16}	
		<U>*	%2406H55% *
Insert group selection %2407M%	00-66	00-66	
		00*	%2407D00% *
%END%			

3-28 China Post

Read:

Format

11 Data digits

Max. /Min. code length: Refer to Max./Min. code length of 3-16 Code 39. The code length of China Post is 11.

Code ID setting: Refer to Code ID setting of 3-11 UPC-A.

Insertion group selection: Refer to Insertion group selection of 3-11 UPC-A.

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
Read %2601M%	Disable	00	%2601D00%
	Enable	01*	%2601D01% *
Max. code length %2604M%	00-99	00-99	
		11*	%2604D11% *
Min. code length %2605M%	00-99	00-99	
		11*	%2605D11% *
Code ID setting %2606M%	00-FF$_{16}$ (ASCII)	00-FF$_{16}$	
		<T>*	%2606H54% *
Insert group selection %2607M%	00-66	00-66	
		00*	%2607D00% *
%END%			

3-29 GS1 DataBar (GS1 DataBar Truncated)

GS1 DataBar Truncated is structured and encoded the same as the standard GS1 DataBar format, except its height is reduced to a 13 modules minimum; while GS1 DataBar should have a height greater than or equal to 33 modules.

Read:

Format

16 Data digits

Code ID setting: Refer to Code ID setting of 3-11 UPC-A.

Insertion group selection: Refer to Insertion group selection of 3-11 UPC-A.

Conversion:

UCC/EAN 128- Refer to Code ID transmission of 3-41 String transmission,]Cm will be identified as AIM ID.

UPC-A or EAN-13- Barcode beginning with a single zero as the first digit has the leading "010" stripped and the barcode reported as EAN-13. Barcode beginning with two or more zeros but not six zeros has the leading "0100" stripped and the barcode reported as UPC-A.

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
Read %2701M%	Disable	00	%2701D00%
	Enable	01*	%2701D01% *
Code ID setting %2702M%	00-FF$_{16}$ (ASCII)	00-FF$_{16}$	
		<R>*	%2702H52% *
Insert group selection %2703M%	00-66	00-66	
		00*	%2703D00% *
Conversion %2704M%	None	00*	%2704D00% *
	UCC/EAN 128	01	%2704D01%
	UPC-A or EAN-13	02	%2704D02%
%END%			

3-30 GS1 DataBar Limited

Read:

Format

16 Data digits

Code ID setting: Refer to Code ID setting of 3-11 UPC-A.

Insertion group selection: Refer to Insertion group selection of 3-11 UPC-A.

Conversion: Refer to Conversion of 3-29 GS1 DataBar (GS1 DataBar Truncated).

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
Read %2801M%	Disable	00	%2801D00%
	Enable	01*	%2801D01% *
Code ID setting %2802M%	00-FF_{16} (ASCII)	00-FF_{16}	
		<R>*	%2802H52% *
Insert group selection %2803M%	00-66	00-66	
		00*	%2803D00% *
Conversion %2804M%	None	00*	%2804D00% *
	UCC/EAN 128	01	%2804D01%
	UPC-A or EAN-13	02	%2804D02%
%END%			

3-31 GS1 DataBar Expanded

Read:

Format

Data characters (variable)

Code ID setting: Refer to Code ID setting of 3-11 UPC-A.

Insertion group selection: Refer to Insertion group selection of 3-11 UPC-A.

Conversion:

UCC/EAN 128- Refer to Code ID transmission of 3-41 String transmission,]Cm will be identified as AIM ID.

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
Read %2901M%	Disable	00	%2901D00%
	Enable	01*	%2901D01% *
Max. code length %2902M%	00-99	00-99	
		99*	%2902D99% *
Min. code length %2903M%	00-99	00-99	
		01*	%2903D01% *
Code ID setting %2904M%	00-FF_{16} (ASCII)	00-FF_{16}	
		<R>*	%2904H52% *
Insert group selection %2905M%	00-66	00-66	
		00*	%2905D00% *
Conversion %2906M%	None	00*	%2906D00% *
	UCC/EAN 128	01	%2906D01%

%END%

3-32 China Finance

Note: This type of barcode is not Omni-directionally decodable. The encodable character set includes numeric 0 to 9. Among the symbol of 0 to 9, 0 and 2, 4 and 9, 5 and 8, 6 and 7, have the symmetrical pattern; the pattern of 1 and 3 is symmetrical.

Read:

Format

10 Data digits

Max./Min. code length: Refer to Max./Min. code length of 3-16 Code 39.

Check digit verification: The check digit is made as the sum module 10 of the numerical values of all data digits.

Leading character 5/6/7/8/9 converted to A/B/C/D/E: By setting, leading character 5/6/7/8/9 can be converted to A/B/C/D/E.

Leading character assignment: By setting, only the barcode with the assigned leading character can be output.

Code ID setting: Refer to Code ID setting of 3-11 UPC-A.

Insertion group selection: Refer to Insertion group selection of 3-11 UPC-A.

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
Read %3201M%	Disable	00	%3201D00%
	Enable	01*	%3201D01% *
Max. code length %3202M%	00-99	00-99	
		10*	%3202D10% *
Min. code length %3203M%	00-99	00-99	
		10*	%3203D10% *
Check digit verification %3204M%	Disable	00*	%3204D00% *
	Reserved	01	%3204D01%
Leading character 5/6/7/8/9 converted to A/B/C/D/E %3205M%	Disable	00	%3205D00%
	Enable	01*	%3205D01% *
	Only 5 converted to A	02	%3205D02%
	Only 6 converted to B	03	%3205D03%
	Only 7 converted to C	04	%3205D04%
	Only 8 converted to D	05	%3205D05%
	Only 9 converted to E	06	%3205D06%
Leading character assignment %3206M%	Disable	00	%3206D00%
	Assigned to 0	01*	%3206D01% *
	Assigned to 5(A)	02	%3206D02%
	Assigned to 6(B)	03	%3206D03%
	Assigned to 7(C)	04	%3206D04%
	Assigned to 8(D)	05	%3206D05%
	Assigned to 9(E)	06	%3206D06%

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
	Assigned to 1	07	%3206D07%
	Assigned to 2	08	%3206D08%
	Assigned to 3	09	%3206D09%
	Assigned to 4	10	%3206D10%
Code ID setting %3207M%	00-FF_{16} (ASCII)	00-FF_{16}	
		<Y>*	%3207H59% *
Insert group selection %3208M%	00-66	00-66	
		00*	%3208D00% *

%END%

3-33 PDF417

Read:

Format

Data characters (variable)

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
Read  %3001M%	Disable	00	 %3001D00%
	Enable	01*	 %3001D01% *


%END%

3-34 MicroPDF417

Read:

Format

Data characters (variable)

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
Read  %3101M%	Disable	00	 %3101D00%
	Enable	01*	 %3101D01% *


%END%

3-35 QR Code

Read:

Format

Data characters (variable)

Multiple-scan setting			Single-scan setting
Option barcode	**Option**	**Alpha. entry**	
Read  %4001M%	Disable	00	 %4001D00%
	Enable	01*	 %4001D01% *


%END%

3-36 Data Matrix

Read:

Format

Data characters (variable)

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
Read  %4101M%	Disable	00	 %4101D00%
	Enable	01*	 %4101D01% *


%END%

3-37 Han Xin Code

Read:

Format

Data characters (variable)

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
Read  %4201M%	Disable	00	 %4201D00%
	Enable	01*	 %4201D01% *


%END%

3-38 Aztec Code

Read:

Format

Data characters (variable)

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
Read  %4301M%	Disable	00	 %4301D00%
	Enable	01*	 %4301D01% *


%END%

3-39 G1-G6 & C1-C3 & FN1 substitution string setting

Format of barcode data transmission:

Prefix	Code name	Preamble	Code ID	Code length	Code data	Code ID	Postamble	Suffix

Suffix string setting: The <enter > key is represented in different ASCII when it is applied by different OS. For a Windows/DOS OS, <enter> is represented as <CR><LF> (0x0D 0x0A); for an Apple MAC OS, <enter> is represented as <CR> (0x0D); for a Linux/Unix OS, <enter> is represented as <LF> (0x0A).

Prefix/Suffix/Preamble/Postamble string setting:

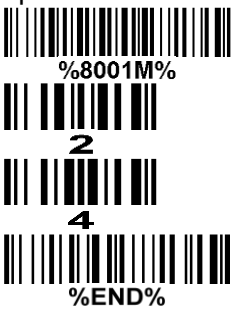
They are appended to the data automatically when a barcode is decoded.

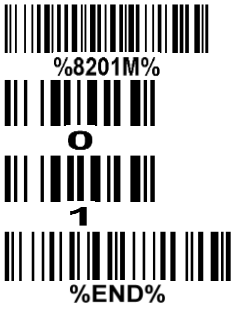
Example: Add a symbol of “$” as a prefix for all symbols.

Steps:

1) Scan the option barcode of Prefix string setting.
2) Use the ASCII table to find the value of $→24.
3) Scan 2 and 4 from the barcode on the last page.
4) Scan END barcode.

Scanning steps: Scan the following barcodes in order.





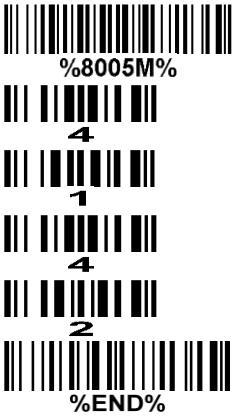
Insert G1/G2/G3/G4 string setting: The imager offers 4 positions and 4 character strings to insert among the symbol.

Example: Set G1 string to be “AB”.

Original code data	“1 2 3 4 5 6”
Output code data	“1 2 A B 3 4 5 6”

Steps:

1) Scan the option barcode of Insert G1 string setting.
2) Use the ASCII table to find the value of A→41, B→42.
3) Scan 4, 1 and 4, 2 from the barcode on the last page.
4) Scan END barcode.
5) Refer to 3-40 G1-G4 string position & Code ID position.
6) Refer to 3-7 Hand-held scan & some global settings.







Testing barcode:



FN1 substitution string setting: The FN1 character (0x1D) in an UCC/EAN128 barcode, or a Code 128 barcode, or a GS1 DataBar barcode can be substituted with a defined string.

Truncate leading G5 string setting: By setting, a defined leading character or string can be truncated. Also a single character can be un-defined.

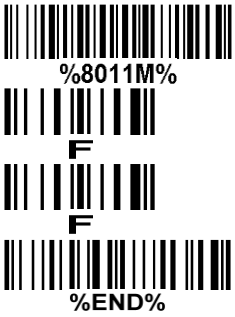
Repeat of a G5 character setting: While G5 is set as a single defined/un-defined character, G5 can also be set to be repeated. This setting is ignored when the truncate number is more than the barcode data characters. The option of "FF" for this setting is not active while the option of Truncate leading G5 string setting is "00".

Example: Truncate all leading zeros for all symbols.

Original code data	"0 0 0 1 2 3 4 5 6"
Output code data	"1 2 3 4 5 6"

Steps: scan the following data in order.







Testing barcode:



Truncate ending G6 string setting: By setting, a defined ending character or string can be truncated. Also a single character can be un-defined.

Repeat of a G6 character setting: While G5 is set as a single defined/un-defined character, G6 can also be set to be repeated. This setting is ignored when the truncate number is more than the barcode data characters. The option of "FF" for this setting is not active while the option of Truncate ending G6 string setting is "00".

Single character C1/C2 replacement: By setting, a defined character in the data string can be replaced by another defined character. The C1 and C2 replacement can be applied simultaneously.

Example: Replace all the "A" character in a data string with "B" character.

Original code data	"1 2 3 A 5 A"
Output code data	"1 2 3 B 5 B"

Steps: scan the following barcodes in order. The ASCII value for "A" is 41, and the ASCII value for "B" is 42.





Testing barcode:

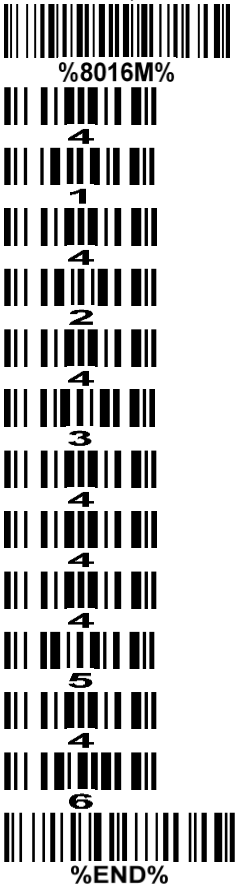


Multiple characters C3 replacement: By setting, a number of defined characters in the data string can be replaced by other defined characters. The maximum number of characters to replace is 11.

Example: Replace all the “A” character in a data string with “B” character; replace “C” with “D”; replace “E” with “F”.

Original code data	“1 2 3 A 4 C 5 6 E 7 8”
Output code data	“1 2 3 B 4 D 5 6 F 7 8”

Steps: scan the following barcodes in order. The ASCII value for “A” is 41, for “B” is 42, for “C” is 43, for “D” is “44”, for “E” is 45, and for “F” is 46.



Testing barcode:



Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. Entry	
Prefix string setting %8001M%	0-22 characters	00-FF$_{16}$	
	None	00*	%8001H00% *
Suffix string setting %8002M%	0-22 characters	00-FF$_{16}$	
	<ENTER>	0D0A*	
Preamble string setting %8003M%	0-22 characters	00-FF$_{16}$	
	None	00*	%8003H00% *
Postamble string setting %8004M%	0-22 characters	00-FF$_{16}$	
	None	00*	%8004H00% *
Insert G1 string setting %8005M%	0-22 characters	00-FF$_{16}$	
	None	00*	%8005H00% *
Insert G2 string setting %8006M%	0-22 characters	00-FF$_{16}$	
	None	00*	%8006H00% *
Insert G3 string setting %8007M%	0-22 characters	00-FF$_{16}$	
	None	00*	%8007H00% *
Insert G4 string setting %8008M%	0-22 characters	00-FF$_{16}$	
	None	00*	%8008H00% *
FN1 substitution string setting %8009M%	0-4 characters	00-FF$_{16}$	
	<SP>	20*	%8009H20% *
Truncate leading G5 string setting %8010M%	A un-defined character	00	%8010H00%
	1-22 defined characters	01-7F$_{16}$	
	<0>	30*	%8010H30% *
Repeat of a G5 character setting	Once	01*	%8011H01% *

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. Entry	
%8011M%	Defined times	01-22	
	Un-defined times (All)	FF	%8011HFF%
Truncate ending G6 string setting %8012M%	A un-defined character	00	%8012H00%
	1-22 defined characters	01-7F$_{16}$	
	<0>	30*	%8012H30% *
Repeat of a G6 character setting %8013M%	Once	01*	%8013H01% *
	Defined times	01-22	
	Un-defined times (All)	FF	%8013HFF%
Single character C1 replacement %8014M%	<0000>	0000*	
		0000-FFFF $_{16}$	
Single character C2 replacement %8015M%	<0000>	0000*	
		0000-FFFF $_{16}$	
Multiple characters C3 replacement %8016M%	-	0000*	
		-	
%END%			

3-40 G1-G4 string position & Code ID position

Format of barcode data transmission:

Prefix	Code name	Preamble	Code ID	Code length	Code data	Code ID	Postamble	Suffix

Insert G1/G2/G3/G4 string position: The imager offers 4 positions to insert strings among the symbol. In case of the insertion position is greater than the length of the symbol, the insertion of string is not effective.

Code ID position: It is allowed to select different positions of code ID placement.

Multiple-scan setting			Single-scan setting
Option barcode	**Option**	**Alpha. entry**	
Insert G1 string position %8101M%	00-99	00-99	
		00*	%8101D00% *
Insert G2 string position %8102M%	00-99	00-99	
		00*	%8102D00% *
Insert G3 string position %8103M%	00-99	00-99	
		00*	%8103D00% *
Insert G4 string position %8104M%	00-99	00-99	
		00*	%8104D00% *
Code ID position %8105M%	Before code data	00*	%8105D00% *
	After code data	01	%8105D01%
%END%			

3-41 String transmission

Note: The information in this chapter is closely related to String setting.

Format of barcode data transmission:

Prefix	Code name	Preamble	Code ID	Code length	Code data	Code ID	Postamble	Suffix

Prefix transmission: By setting Enable, prefix will be appended before the data transmitted.

Suffix transmission: By setting Enable, suffix will be appended after the data is transmitted.

Code name transmission: By setting Enable, code name will be transmitted before code data.

Preamble transmission: By setting Enable, preamble will be appended before the data transmitted.

Postamble transmission: By setting Enable, postamble will be appended after the data is transmitted.

Code ID transmission: Code ID can be transmitted in the format of either Proprietary ID or AIM ID. Refer to 1-2 Default setting for each barcode.

Code length transmission: The length of code data string can be transmitted before the code data when Enable is selected. The length is represented by a number with two digits.

Case conversion: The characters within code data or the whole output string can be set in either upper case or lower case.

FN1 substitution transmission: The imager supports a FN1 substitution feature for keyboard wedge, USB and RS-232 interface. The replacement string of FN1 can be chosen by user (see 3-39 G1-G6 & C1-C3 & FN1 substitution string setting).

All-non-printable-character string transmission with string setting: By setting enable, all string settings, e.g. Preamble transmission or Insert G1 string setting, are active for an all-non-printable-character string. Here a non-printable character means a character with ASCII value between 0x00 to 0x1F.

Transmit the first N data characters only: The imager supports to only transmit the first N data characters of a barcode. The number of N can be set as a digit between 1 and 99.

Transmit the last N data characters only: The imager supports to only transmit the last N data characters of a barcode. The number of N can be set as a digit between 1 and 99.

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
Prefix transmission %8201M%	Disable	00*	%8201D00% *
	Enable	01	%8201D01%
Suffix transmission %8202M%	Disable	00	%8202D00%
	Enable	01*	%8202D01% *
Code name transmission %8203M%	Disable	00*	%8203D00% *
	Enable	01	%8203D01%
Preamble transmission %8204M%	Disable	00*	%8204D00% *
	Enable	01	%8204D01%
Postamble transmission %8205M%	Disable	00*	%8205D00% *
	Enable	01	%8205D01%
Code ID transmission %8206M%	Disable	00*	%8206D00% *
	Proprietary ID	01	%8206D01%
	AIM ID	02	%8206D02%
Code length transmission %8207M%	Disable	00*	%8207D00% *
	Enable	01	%8207D01%
Case conversion %8208M%	Disable	00*	%8208D00% *
	Upper (data only)	01	%8208D01%
	Lower (data only)	02	%8208D02%
	Upper (whole string)	03	%8208D03%
	Lower (whole string)	04	%8208D04%
FN1 substitution transmission %8209M%	Disable	00*	%8209D00% *
	Keyboard wedge/USB	01	%8209D01%

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
	RS-232	02	%8209D02%
	Keyboard wedge /USB/RS-232	03	%8209D03%
All-non-printable-character string transmission with string setting %8210M%	Disable	00*	%8210D00% *
	Enable	01	%8210D01%
Transmit the first N data characters only %8211M%	01-99		
	All	99*	%8211D99% *
Transmit the last N data characters only %8212M%	01-99		
	All	99*	%8212D99% *

%END%

4 Maintenance

Cleaning the scan window is the only maintenance required. A dirty window may affect scanning accuracy.

1. Do not allow any abrasive material to touch the window.
2. Remove any dirt particles with a damp cloth.
3. Wipe the window using a tissue moistened with water.
4. Do not spray water or other cleaning liquids directly into the window.
5. Use a piece of soft and dry cloth when cleaning the imager.

5 ASCII Table

	for keyboard wedge		for RS-232	
H / L	0	1	0	1
0	Null	Ctrl+	NUL	DLE
1	Up	F1	SOH	DC1
2	Down	F2	STX	DC2
3	Left	F3	ETX	DC3
4		F4	EOT	DC4
5	PgUp	F5	ENQ	NAK
6	PgDn	F6	ACK	SYN
7	Right	F7	BEL	ETB
8	Bs	F8	BS	CAN
9	Tab	F9	HT	EM
A		F10	LF	SUB
B	Home	Esc	VT	ESC
C	End	F11	FF	FS
D	Enter		CR	GS
E	Insert		SO	RS
F	Delete	Alt+	SI	US

Note: The 2nd and the 3rd columns above are used for keyboard wedge only.

H / L	2	3	4	5	6	7	8
0	SP	0	@	P	`	p	
1	!	1	A	Q	a	q	
2	“	2	B	R	b	r	
3	#	3	C	S	c	s	
4	$	4	D	T	d	t	
5	%	5	E	U	e	u	
6	&	6	F	V	f	v	
7	‘	7	G	W	g	w	
8	(	8	H	X	h	x	
9	)	9	I	Y	i	y	
A	*	:	J	Z	j	z	
B	+	;	K	[	k	{	
C	,	<	L	\	l	|	
D	-	=	M	]	m	}	
E	.	>	N	^	n	~	F12
F	/	?	O	_	o	DEL	

Example: ASCII “A” = “41”.

6 Barcode representing non-printable character

Notes to make the following barcode:

1) According to different barcode printing software, the method of printing following barcode is different.
2) If using CODESOFT software, firstly read the information through “Help→Index→Code128→Special input syntax”. Also refer to ASCII table. For example, if we wish to make “F1” barcode, select “Code128”, then select “CODE A” type, and input “{DC1}” as data.

Up ↑

Down ↓

Left ←

Right →

Page Up

Page Down

Backspace

Tab

Home

End

Enter

Insert

Delete

F1

F2

F3

F4

F5

F6

F7

F8

F9

F10

Esc

F11

F12

7 Test symbols

UPC-A



UPC-E



UPC-E1



EAN-8



EAN-13



Code 39



Code 32



A908765439

Code 128



Interleaved 2 of 5



Industrial 2 of 5

(Default setting: Read disable)



Matrix 2 of 5



Code 93



UCC/EAN 128



Code 11

(Default setting: Read disable)



MSI/Plessey

(Default setting: Read disable)



UK/Plessey



ISBN/ISSN



China Post



GS1 DataBar (GS1 DataBar Truncated)



GS1 DataBar Limited



GS1 DataBar Expanded



PDF417



12=890ab-+%xyz

MicroPDF417



0239+-mdo

QR code



1234567890ABCD-+()&*%^@#$!XYZ

Data Matrix



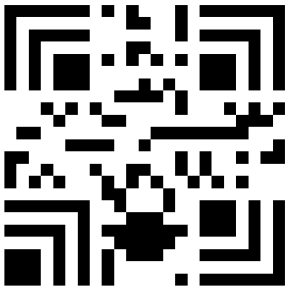
123890abc-+=&*%^!mdo

Aztec Code



12345678901234567890

Han Xin Code



12345678901234567890

8 Return default parameters & firmware version



WARNING: Default value initialization

If you wish to return the imager to all the factory default settings, scan the barcode above.



Firmware version list

If you wish to display the firmware version, scan the barcode above.

9 Configuration alphanumeric entry barcode

































To finish parameter setting, please scan the bar code below.

