



# AS-7210 V2 / AS-7310 V2 User Manual



Version: AS-7x10V2\_UM\_EN\_V1.0.2

## Notice

AS-7210 V2 and AS-7310 V2 (mentioned as AS-7x10 V2 in this manual) are a lightweight programmable data terminal. A SDK based on C is provided including user-friendly IDE and fully functional APIs.

Before operating the terminal, please make sure you carefully read the following information to ensure that your terminal is able to perform at the level for which it is designed.

1. All software, including firmware, furnished to the user is on a licensed basis.
2. The right is reserved to make changes to any software or product to improve reliability, function, or design.
3. The contents of this manual are subject to change without notice.
4. The manufacturer assumes no responsibility for any loss or claims by third parties which may arise from the use of this manual.
5. Do not throw or drop the terminal or otherwise subject it to strong impact, which can damage the terminal, interrupt program execution, corrupt memory contents, or otherwise interfere with proper operation.
6. A standard packing includes a terminal, a USB cable and a quick guide.
7. **Please charge the battery before the first time of use.**
8. The term “terminal” as used in this manual denotes the AS-7x10 V2 terminal unless otherwise noted.

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# 1 Specifications

## 1-1 Technical specifications

**Table 1-1 Technical specifications**

	AS-7210 V2	AS-7310 V2
<b>Working range</b>	Bluetooth: 30m(line of sight)	
<b>Radio link</b>	Bluetooth: 2.4-2.5GHz, Bluetooth 4.0/3.0/2.1+EDR, Class 2	
<b>Interface</b>	Bluetooth: HID keyboard, SPP, BLE USB: USB HID keyboard, USB virtual COM, U Disk	
<b>Data storage</b>	4MB for out of range batch: 250,000 barcodes(each barcode is of 15 bytes) 8MB for data batch mode: 500,000 barcodes(each barcode is of 15 bytes) 76MB for U Disk mode: 5,000,000 barcodes(each barcode is of 15 bytes)	
<b>Keyboard layout</b>	USA、Turkish F/Q、French、Italian、Spanish、Slovak、Denmark、Japanese、German	
<b>Dimensions</b>	Length × Width × Depth: 12.5 × 4.6 × 3.1cm	
<b>Weight</b>	115g	
<b>Color</b>	Gray/Black/White/Customization	
<b>Case material</b>	ABS	
<b>Indicator</b>	Beeper、LED、Vibrator	
<b>Display</b>	OLED display(128 × 64)with LED backlight	
<b>Operating mode</b>	Handheld	
<b>Programming method</b>	Manual(reading special barcode), On-Screen(pressing special keys)	
<b>Firmware upgrade</b>	Online via USB interface	
<b>Input Voltage</b>	4.75V - 5.25V	
<b>Standby current</b>	Bluetooth: 4 mA	Bluetooth: 7 mA
<b>Working current</b>	Bluetooth: 75 mA (Bluetooth On)	Bluetooth: 80 mA (Bluetooth On)
<b>Scanning current</b>	Bluetooth: 135 mA (Bluetooth On)	Bluetooth: 450 mA (Bluetooth On)
<b>Battery</b>	1900 mAh Lithium-ion battery	
<b>Charging time</b>	Fully charged(>80%)in 4 hours	
<b>Charge current</b>	500mA	

<b>Standby time</b>	14 days	7 days
<b>Working time</b>	Bluetooth: 22 hours (based on 1 scan/5 seconds)	Bluetooth: 19 hours (based on 1 scan/5 seconds)
<b>Light source</b>	650nm visible laser diode	white light
<b>Image size</b>	/	1280×800 pixels
<b>Scanning angle</b>	/	Horizontal : 42°, vertical : 26.5°
<b>Scanning angle</b>	±50°, ±65°, ±35° (Skew、Pitch、Roll)	±70°, ±72°, 360° (Skew、Pitch、Roll)
<b>Scanning rate</b>	100±10 times/second	/
<b>Barcode contrast</b>	minimum 20%	
<b>Decode capability</b>	UPC-A , UPC-E , EAN-13 , EAN-8, ISBN/ISSN, Code 39, Code 39 full ASCII, Code 32, Trioptic Code 39, Interleaved 2 of 5, Industrial 2 of 5, Matrix 2 of 5, Codabar(NW7), Code 128, Code 93, Code 11(USD-8), MSI/Plessey , UK/Plessey , UCC/EAN 128, China Post, China Finance , GS1 DataBar(formerly RSS)variants	1D: UPC-A, UPC-E, EAN-13, EAN-8, ISBN/ISSN, Code 39, Code 39 full ASCII, Code 32, Trioptic Code 39, Interleaved 2 of 5, Industrial 2 of 5, Matrix 2 of 5, Codabar(NW7), Code 128, Code 93, Code 11(USD-8), MSI/Plessey, UK/Plessey, UCC/EAN 128, China Post, China Finance, GS1 DataBar(formerly RSS)variants 2D: PDF417, MicroPDF417, QR code, DataMatrix, Han Xin Code, Aztec Code
<b>Minimum resolution</b>	4mil	1D(Code 128): 4mil, 2D(PDF417): 6.7mil
<b>Decoding depth</b>	4mil (9B): 50-90mm 5mil (12B): 50-115mm 10mil (3B): 20-260mm 15mil (3B): 30-380mm 20mil (3B): 45-490mm 30mi l(2B): 40-700mm 55mil (2B): 80-850mm	4mil Code 128 (9B): 65-142mm 5mil Code 39 (3B): 60-168mm 10mil Code 39 (3B): 22-330mm 13mil UPC (6B): 20-340mm 20mil Code 39 (1B): 34-520mm 6.7mil PDF417 (20B): 45-180mm 10mil QR (20B): 30-205mm 10mil DM (20B): 35-182mm
<b>Temperature</b>	working: -20° C to 55° C(-4° F to 131° F) storage: -40° C to 70° C(-40° F to 158° F)	
<b>Humidity</b>	5% to 95%(non-condensing)	

<p><b>Safety</b></p>	<p>Laser safety: EN60825-1, Class 1  EMC : EN55022, EN55024  Electrical safety: EN60950-1  Illumination: 0~100,000LUX  Protection class: IP65  Drop resistance: Multiple 1.2m(4.9ft)drops to concrete  Environmental: RoHS compliant</p>
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\*Bluetooth is optional (Alternative).

## 1-2 Default settings for each barcode

Table 1-2 Default settings

Code type	Read enable	Check digit verification	Check digit transmission	Min. code length	Proprietary code ID	AIM code ID
UPC-A	√	√	√	(12) <sup>2</sup>	A	JEm
UPC-E	√	√	√	(8) <sup>2</sup>	D	JEm
UPC-E1	-	√	√	(8) <sup>2</sup>	D	JX0
EAN-13	√	√	√	(13) <sup>2</sup>	A	JEm
EAN-8	√	√	√	(8) <sup>2</sup>	C	JE4
ISBN/ISSN <sup>1</sup> (Bookland EAN)	√	√	√	(13) <sup>2</sup>	B	JEm
Code 39	√	-	-	1	M	JAm
Interleaved 2 of 5	√	-	-	6	I	JIm
Industrial 2 of 5	-	-	-	4	H	JS0
Matrix 2 of 5	√	-	-	6	X	JX0
Codabar	√	-	-	4	N	JFm
Cade 128	√	√	-	1	K	JCm
UCC/EAN 128	√	√	-	1	K	JCm
ISBT 128	√	√	-	1	K	JCm
Code 93	√	√	-	1	L	JGm
Code 11	-	√	-	4	V	JH3
MSI/Plessey	-	-	-	4	O	JMm
UK/Plessey	-	√	-	1	U	JMm
China Post	√	-	-	(11) <sup>2</sup>	T	JIm
China Finance	√	-	-	(10) <sup>2</sup>	Y	-
GS1 DataBar	√	-	-	(16) <sup>2</sup>	R	Jem
GS1 DataBar Truncated <sup>3</sup>	√	-	-	(16) <sup>2</sup>	R	Jem
GS1 DataBar Limited	√	-	-	(16) <sup>2</sup>	R	Jem
GS1 DataBar Expanded	√	-	-	1	R	Jem
GS1 Composite	-	-	-	-	y	Jem
PDF417	√	-	-	-	p	JLm
MicroPDF417	-	-	-	-	p	JLm
QR	√	-	-	-	q	JQm
Micro QR	-	-	-	-	q	JQm
DataMatrix	√	-	-	-	d	Jdm
Han Xin Code	-	-	-	-	h	JX0
Code Aztec	-	-	-	-	a	Jzm

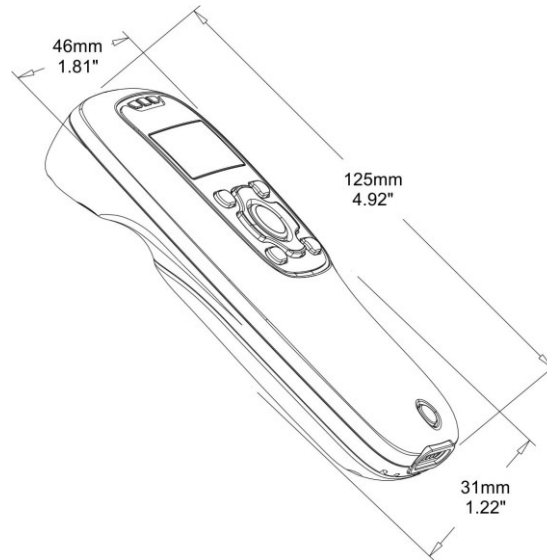
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Note: <sup>1</sup>The settings for ISBN/ISSN and EAN-13 must be the same.

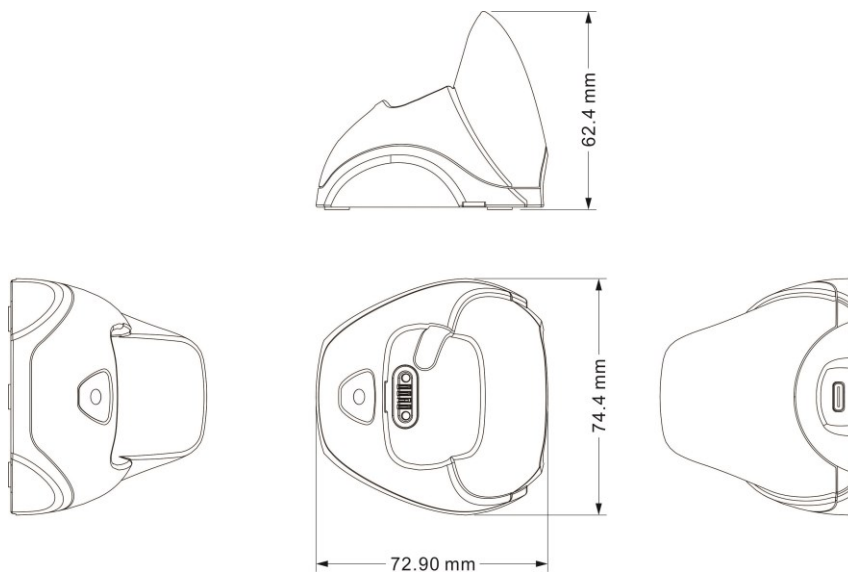
<sup>2</sup> Fixed-length barcodes.

<sup>3</sup>The settings for GS1 DataBar Truncated and GS1 DataBar must be the same.

## 1-3 Dimensions

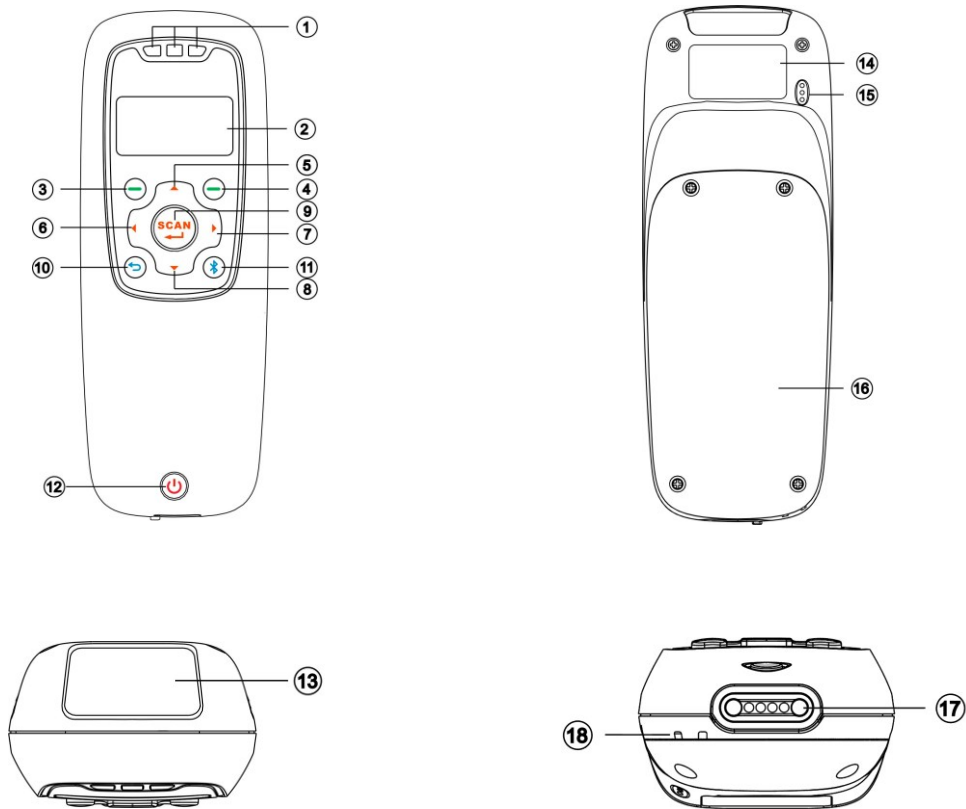


**Figure 1-1 Dimensions of the terminal**



**Figure 1-2 Dimensions of the cradle**

## 1-4 Parts of the terminal



**Figure 1-3 Parts of the terminal**

- ,1 Blue LED (Bluetooth power); Green LED (Decode success); Red LED (Charging indicator)
- ,2 OLED
- ,3 Left soft key
- ,4 Right soft key
- ,5 Up navigation key
- ,6 Left navigation key
- ,7 Right navigation key
- ,8 Down navigation key
- ,9 Scan/Select key
- ,10 Return key
- ,11 Bluetooth on/off key
- ,12 Power/Sleep key
- ,13 Scan window
- ,14 Label
- ,15 Beeper
- ,16 Battery cover
- ,17 Mini USB port / Battery charging port (Lift cover)
- ,18 Hook for neck/wrist strap

## 1-5 Keys Introduce

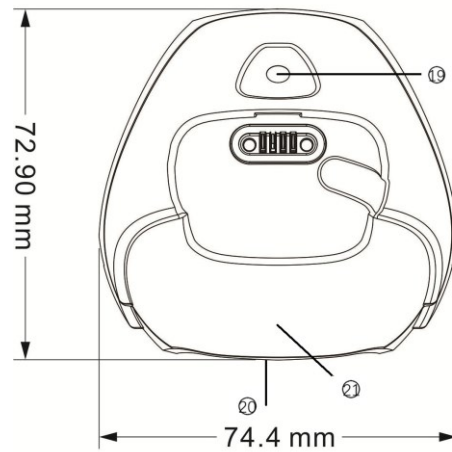
Operations, such as scrolling and selecting menus, moving a cursor, or scanning a barcode, are controlled by trigger keys and stroke keys.

**Table 1-3 Key functions**

Key/Action/Feature	Part Position <sup>1</sup>	Description
Left soft key	○,3	Functionalities are identified by the screen display. In general, the acknowledge/non-acknowledge of operations are done by pressing a soft key.
Right soft key	○,4	
Scan/Select key	○,9	Press to scan barcodes when the terminal is not in a menu status; the select key is pressed to select items when a menu is activated.
Up navigation key	○,5	Press to move cursor upward/downward.
Down navigation key	○,8	
Left navigation key	○,6	Press to move cursor leftward/rightward.
Right navigation key	○,7	
Return key	○,10	Press to return to previous menu by one step.
Bluetooth on/off key	○,11	Press to turn on/off the Bluetooth power.
Power/Sleep key	○,12	Long press to power on/off a terminal; Short press to enter/exit sleep mode.

Note: <sup>1</sup>See [1-4 Parts of the terminal](#) for the information about position of keys.

## 1-6 Parts of the cradle



**Figure 1-4 Parts of the cradle**

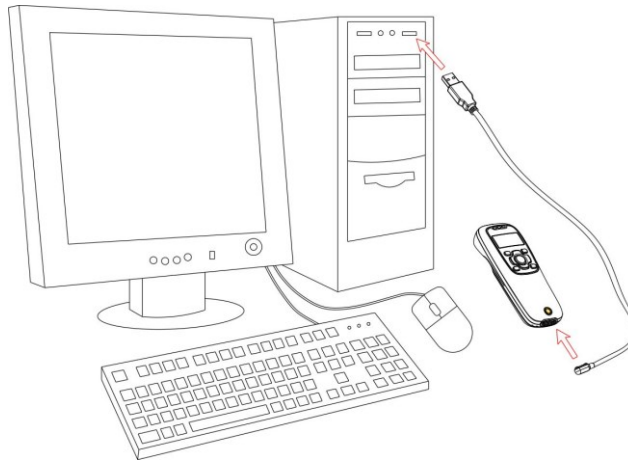
- ,19 Charging (Green)
- ,20 USB interface
- ,21 Firmware upgrade key

## 2 Introduction to installation

### 2-1 Installing a USB HID keyboard wired terminal

Note: The default interface of the terminal is Bluetooth. Please change the interface to USB HID Keyboard (See [5-2 Data Transfer](#)).

1. Refer to Figure 2-1, plug one end of the USB cable to the terminal. Plug the other end into the USB port of the computer.
2. For example: Using Microsoft Windows operation system, the system gives message on “new hardware found – USB HID input device found”, then driver will be installed on request.
3. After successfully installing the new hardware, message will be given: “hardware installed successfully and ready to use”.
4. If any problem is encountered during the installation process, unplug the USB cable from the computer and repeat step 1-2.



**Figure 2-1 Diagram of connecting the terminal to PC**

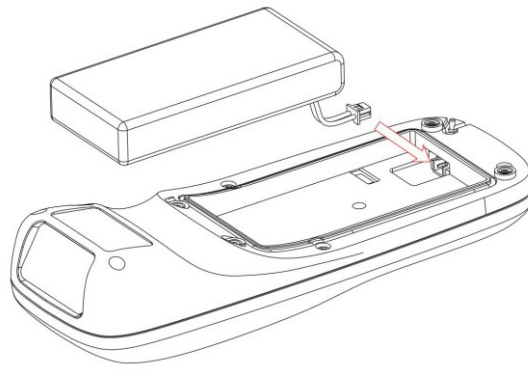
### 2-2 Installing a USB virtual COM wired terminal

Note: The default interface of the terminal is BT HID Keyboard. Please change the interface to USB Virtual COM (See [5-2 Data Transfer](#)).

1. Refer to Figure 2-1, plug one end of the USB cable to the terminal. Plug the other end into the USB port of the computer.
2. For example: Using Microsoft Windows operation system, the system gives message on “new hardware found – USB Virtual COM found” for USB virtual COM, then driver will be installed on request.
3. After successfully installing the new hardware, message will be given: “hardware installed successfully and ready to use”.
4. If any problem is encountered during the installation process, unplug the USB cable from the computer and repeat step 1 to step 2.

### 2-3 Replacing the Lithium-ion battery

1. Remove the 3 screws from the battery cover (one at a time).
2. Refer to Figure 2-3, load the battery while sliding it with the connection on the battery pack on the terminal body.
3. Re-place the battery cover, screw in the 3 screws to tighten the terminal and the battery cover.



**Figure 2-2 Diagram of replacing the Lithium-ion battery**

## 3 Getting started

### 3-1 Power on/off terminal

**Power on terminal:** Press the Power/Sleep key  for two seconds.

**Power off terminal:** Press the Power/Sleep key  for two seconds.

### 3-2 Charge terminal


1. **Please charge the terminal before the first time of use.** There are three methods of charging battery as demonstrated in Figure 3-1. The charging indicator (red LED) on the terminal is turned on when the charging is in process. When the charging process completes, the red LED is turned off.
2. Charging time: 3.5 hours for fully charged.
3. In scanning status, the icon  is seen at the top of the screen display when the terminal is connected to a PC with the USB cable.



Figure 3-1 Diagram of charging battery




### 3-3 Enter/Exit sleep mode

**Enter sleep mode:** Press the Power/Sleep key  (see [1-4 Parts of the terminal](#) ,12) for 0.5 seconds.

**Exit sleep mode:** Press the Power/Sleep key  for 0.5 seconds.

### 3-4 Power on/off Bluetooth

**Bluetooth indicator:** In scanning status, the status of the Bluetooth is shown by icons.

	Bluetooth is off
	Bluetooth is on
	Communicating with a Bluetooth device

The status of the Bluetooth is also indicated by the blue LED.

on	Bluetooth is on.
off	Bluetooth is off.

**Power off Bluetooth:** Press the Bluetooth key .

**Power on Bluetooth:** Press the Bluetooth key .







## 4 Introduction to OLED display

### 4-1 OLED display icons

Note1: The OLED screen is designed to display barcode scanning, Bluetooth network establishing, data transfer, system setting and other information.

Note2: The display area is 64 dots (V) by 128 dots (H). The backlight will be switched off automatically if time of no operation exceeds a programmable duration (see [5-3 System setting](#) ).

**Table 4-1 OLED display icons**


Icon	Description
	Bluetooth is off
	Bluetooth is on
	Communicating with a Bluetooth device
	Terminal is connected to a PC (or other instrument) with USB cable.
	Support for switching among the input of barcode scanning and the virtual keyboard on Apple iOS, such as Apple ipad.
	Battery capacity (from the left): <ul style="list-style-type: none"><li>• Battery is fully charged (100% - 75% charge remains).</li><li>• 75% - 50% charge remains.</li><li>• 50% - 25% charge remains.</li><li>• 25% - 10% charge remains.</li><li>• 10% - no charge remains. When the battery capacity is lower than 10%, the battery icon blinks and an error tone sounds once every minute.</li></ul>


4-2 OLED display menu



The Home menu consists of five items, which are described in details in the following chapters. Table 4-2 depicts the hierarchy chart of the OLED display menu.  
Note: Items that are labeled ‘\*’ are default selections.

Table 4-2 OLED display menu

Menu	Hierarchy chart	
	AS-7x10 V2	
<div><div>Home1/5</div><div><div><div><div></div><div>123</div></div><div>Scan</div></div></div><div>Options</div></div>	<div>Scan</div>	<div><div>Scan Mode</div><div>1. Good-read off 2. Momentary* 3. Continuous</div></div>
		<div><div>Input Data Manually</div><div>Send</div></div>
		<div><div>Quantity Enter</div><div>1.Disable* 2.Repeat Output 3.Output Quantity</div></div>
		<div><div>Add Time/Date</div><div>1.Disable* 2.Time 3.Date 4.Time and Date</div></div>
		<div><div>Set Separator</div><div></div></div>
		<div><div>Database Function</div><div>1.Disable* 2.Database Query 3.No Duplication</div></div>
		<div><div>Sum Total</div><div><div>1.Disable* 2.Enable</div><div>Clear</div><div>Sum</div></div></div>
		<div><div>Transfer Confirm</div><div>1.Disable* 2.Enable</div></div>

Menu	Hierarchy chart
<div data-bbox="150 478 409 619"> <div>Home 2/5</div> <div>  </div> <div>Data Transfer</div> <div>Options</div> </div>	AS-7x10 V2
	<div data-bbox="857 247 1668 845"> <div>Data Transfer</div> <div> <div>Bluetooth*</div> <div>Auto Reconnection</div> <div>1.Disable* 2.Enable</div> <div>Inter-character delay</div> <div>Out Of Range</div> <div>1.Disable* 2.Enable</div> </div> <div> <div>USB HID Keyboard</div> <div>Inter-char Delay</div> </div> <div> <div>USB Virtual COM</div> <div>Create New File</div> <div>List Files</div> <div>Empty File</div> <div>Delete File</div> <div>Format</div> </div> <div> <div>U-Disk</div> <div>Send Batch Data</div> <div>Interface</div> <div>1.Blutetooth* 2.USB HID Keyboard 3.USBVirtual COM</div> <div>Auto Clear</div> <div>1.Disable* 2.Enable</div> <div>Inter Barcode Delay</div> </div> </div>

Menu	Hierarchy chart
<div data-bbox="152 810 409 954"> <div>Home 3/5</div> <div>  <div>System Setting</div> </div> <div>Options</div> </div>	<div data-bbox="871 882 1037 914">System Setting</div> <div data-bbox="1182 199 1344 231">AS-7x10 V2</div> <div data-bbox="1052 244 1657 1441"> <ul style="list-style-type: none"> <li>Bluetooth <ul style="list-style-type: none"> <li>HID <ul style="list-style-type: none"> <li>1. USA*</li> <li>2. Turkish F</li> <li>3. ...</li> </ul> </li> <li>SPP</li> <li>BLE Slave</li> <li>Cradle</li> <li>BLE Master</li> </ul> </li> <li>USB HID Keyborad <ul style="list-style-type: none"> <li>1. USA*</li> <li>2. Turkish F</li> <li>3. ...</li> </ul> </li> <li>Language <ul style="list-style-type: none"> <li>1. English*</li> <li>2. Chinese</li> <li>3. TR Chinese</li> </ul> </li> <li>Character Encoding <ul style="list-style-type: none"> <li>1. UTF-8*</li> <li>2. GBK</li> <li>3. ...</li> </ul> </li> <li>Sound <ul style="list-style-type: none"> <li>Volume <ul style="list-style-type: none"> <li>1. Disable</li> <li>2. Low</li> <li>3. Middle*</li> <li>4. High</li> </ul> </li> <li>Keytone <ul style="list-style-type: none"> <li>1.Disable*</li> <li>2.Enable</li> </ul> </li> </ul> </li> <li>Vibration <ul style="list-style-type: none"> <li>1. Disable</li> <li>2. Low</li> <li>3. Middle*</li> <li>4. High</li> </ul> </li> <li>Screen <ul style="list-style-type: none"> <li>Backlight Time <ul style="list-style-type: none"> <li>1. 10s</li> <li>2. 30s*</li> <li>3. 60s</li> <li>4. off</li> </ul> </li> <li>Screen Luminance <ul style="list-style-type: none"> <li>1. Low</li> <li>2. Middle*</li> <li>3. High</li> </ul> </li> </ul> </li> <li>Sleep <ul style="list-style-type: none"> <li>1. 1min</li> <li>2. 5min*</li> <li>3. 1min</li> <li>4. off</li> </ul> </li> <li>Time and Date <ul style="list-style-type: none"> <li>Time</li> <li>Date</li> </ul> </li> <li>Default Setting <ul style="list-style-type: none"> <li>Scanner</li> <li>Bluetooth</li> </ul> </li> </ul> </div>

Menu	Hierarchy chart
	AS-7x10 V2
<div> <div>Home 4/5</div> <div>  </div> <div>System Information</div> <div>Options</div> </div>	<pre> graph LR     SI[System Information] --&gt; VM[View Memory]     SI --&gt; BI[Bluetooth Info]     SI --&gt; FV[Firmware Version]     VM --&gt; E[Erase]     FV --&gt; S[Scanner]     FV --&gt; SE[Scan Engine]           </pre>
<div> <div>Home 5/5</div> <div>  </div> <div>Application</div> <div>Options</div> </div>	<pre> graph LR     A[Application] --&gt; AR[Auto Run]     A --&gt; E[Execute]     A --&gt; D[Download]     AR --&gt; AR_O["1.Disable* 2.Enable"]           </pre>

## 5 Operations of the terminal

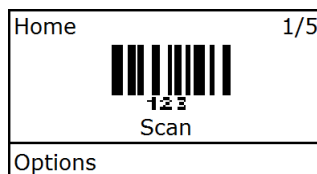
Note:

1. Please establish a Bluetooth network and hold the terminal in the range of the network before the first time of scanning barcodes (See [5-3-1 Bluetooth](#)).
2. The terminal can perform a barcode scan operation even though no Bluetooth network is available. However, the terminal may react in a way that differs from what is described here if no Bluetooth network is working.


### 5-1 Scan

#### Steps:

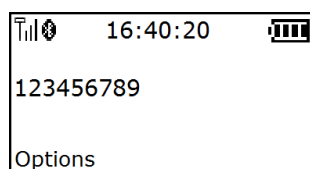
Step 1: When the terminal is powered on, the OLED screen is displayed as below.



SCAN

Step 2: Hold the terminal close to the barcode and press the Scan Key .

Step 3: The terminal port emits a laser to scan the barcode. The decode success indicator lights green when the scan is successful. The window will show as below.



#### 5-1-1 Scan Mode

**Good-read off** - The Scan key must be pressed once to activate scanning. The light source of terminal stops scanning when there is a successful reading or no code is decoded after the Stand-by duration elapsed.

**Momentary** - The Scan key acts as a switch. Press the key to activate scanning and release the key to stop scanning. The light source of terminal stops scanning when there is a successful reading or no code is decoded after the Stand-by duration elapsed.

**Continuous** - The terminal always keeps scanning, and it does not matter when the Scan key is released or duration is elapsed.

Note: AS-7310 V2 does not support "Continuous" mode.

#### 5-1-2 Input Data Manually

Using the virtual keypad, user can input a barcode manually, and then send the barcode to the host or store in the terminal. (The maximum length of barcode is 20.)

Make sure a communication link (Bluetooth network or USB cable) is working.

#### 5-1-3 Quantity Enter

User can disable the Quantity Enter and select Repeat Output mode or Output Quantity mode. When Quantity Enter is enabled, user can set the number (0 to 9999) of barcode transmissions. For example, a barcode "123456789" is read. When user select Repeat Output mode, Five "123456789" will be received by the host, given that the quantity is 5. When user selects Output Quantity mode, "123456789\*5" will be received by the host, given that the quantity is 5. The quantity decides how many identify barcodes a host receives upon a single successful read.

The following steps demonstrate the procedure to set a quantity.

Step 1: Enable Quantity Enter, press the Scan Key to read a barcode.

Example display:

---

16:40:20
123456789
cancel    Submit ↵    5

Step 2: Press Right Soft Key to the window below.

5
<b>0</b> 1 2 3 4
5 6 7 8 9
OK    Select ↵    Del

Step 3: Use Navigation Keys to move the cursor, Scan/Select Key to select number(s), Right Soft Key to delete selected number(s). And then press Left Soft Key to continue.

#### 5-1-4 Add Time/Date

The time information can be added as an appendix to a barcode by enabling the Add Time.

For example:

When Add Time is enabled, a barcode “123456789” is read in 12:00:00, “123456789\*12:00:00” will be received by the host.

The date information can be added as an appendix to a barcode by enabling the Add Date.

For example:

When Add Date is enabled, a barcode “123456789” is read at 25.05.2012, “123456789, 25.05.2012” will be received by the host.

The time and date information can be added as an appendix to a barcode by enabling the Add Time and Date.

For example:

When Add Time and Add Date is enabled, a barcode “123456789” is read in 12:00:00 at 25.05.2012, “123456789,12:00:00, 25.05.2012” will be received by the host.

#### 5-1-5 Set Separator

The barcode and Time/Data/quantity will be separated by separator, the default separator is comma <,>. By using the virtual keypad, user can input character manually. The length of the separator string can be at most 8 characters.

Example1: A barcode “123456789” is read in 12:00:00 at 25.05.2012. When user selects Output Quantity mode, “123456789, 5” will be received by the host, given that the quantity is 5.

123456789\*5\*12:00:00\*25.05.2012

Example2: When user enables the Data Statistics, the barcode and quantity will be separated, the eighth barcode is “123456789” in the example below.

123456789\*8

#### 5-1-6 Sum Total

The terminal will automatically count and display the number of the whole barcodes which have been sent or stored successfully when Barcode Statistics function is enabled.

User can clear the previous barcode record by entering the barcode statistic function setting menu page and pressing the left soft key (**clear**).

#### 5-1-7 Transfer Confirm

User can select to enable/disable the transfer confirm. When the scan is successful, The terminal would point out that whether confirm to transfer this barcode. User can press left soft key to cancel transfer or press right soft key to confirm transfer barcode data.

---

## 5-2 Data Transfer

### 5-2-1 Bluetooth

See [5-3 System Setting - Bluetooth](#) for instructions to establish a Bluetooth network. Three options are listed below.

**Auto reconnection-** When terminal's Bluetooth is power on, it will try to establish the wireless connection with the host which it last connected, if Auto Reconnection is enabled.

**Inter-char delay-** Inter-character delay is abbreviated to Inter-char delay. This delay is inserted after each data character transmitted when configure Bluetooth to HID keyboard profile. Some Bluetooth communication needs large delay to avoid data missing. This default delay is set to 8 milliseconds.

### 5-2-2 USB HID Keyboard

When the terminal is USB connected to a PC, it will be identified as a USB HID keyboard and behaves as a USB wired terminal.

### 5-2-3 USB Virtual COM

When the terminal is USB connected to a PC, it will be identified as a USB Virtual COM and acts as a RS-232 wired terminal.

### 5-2-4 U Disk

Barcode data is always stored in a text file (TXT file), that is, the terminal functions as a barcode data collector. The terminal will be identified as a USB removable driver when it is USB connected to a PC.

The terminal decides target file to store barcodes according to following rules:

- ✓ If a file is selected by the user, the selected file will be the target file.
- ✓ If there is no file in the U-Disk, a file will be created and named "TARGET.txt" by the terminal when it is powered on or restart. In this case, TARGET.txt will be the target file.
- ✓ The file selected to be the target file is labeled ✓.

#### 5-2-4-1 Create New Files

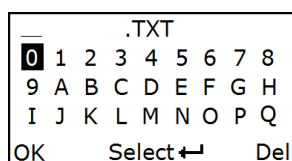
Note 1: Files can be opened/edited/saved/renamed/deleted by the user of a PC and created/ emptied/ deleted by the user of a terminal.

Note 2: Files can be opened/edited/saved/renamed/deleted by the user of a PC and created/ emptied/ deleted by the user of a terminal.

Note 3: Only part of the filename will be displayed if there are more than 8 characters in a filename. e.g. "TextFile1Mine.txt" will be shown as "TEXTFI~1.TXT"

Note 4: Lower case is not supported and "a"- "z" will be displayed as "A"- "Z" respectively for a filename. e.g. "ABCabc.txt" will be shown as "ABCABC.TXT".

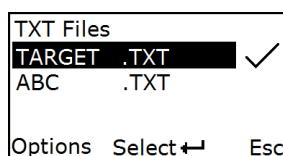
When a file is created, the filename can be input by using the virtual keyboard. Use Navigation Keys to move the cursor, Scan/Select Key to select number(s), Right Soft Key to delete selected number(s). And then press Left Soft Key to complete.



#### 5-2-4-2 List Files

This menu can be selected to list all files in the root directory. The file selected to be the target file is labeled ✓. The operations described below are imposed to the cursor-on file, which is not necessary to be the target file.

Example:



#### Options Menu

Note: Press Left Soft Key to popup this menu.

**Caution:**

Empty and Delete operations are not undoable. It is strongly recommended to back up the data before empty or delete operation.

**A) Empty/Delete Files**

If the U-disk is almost full, occupied room can be released by emptying/deleting some files.

A target file is protected by system and prevented from being deleting. In this case, the file that is wanted to be deleted should be deselected and then deleted.

**5-2-4-3 Format**

Note 1: The format function is a quick way to empty a whole U Disk.

Note 2: Please format the U Disk once before the first time of use.

**Caution:**

1. Format operation will erase all data on the disk.
2. Format operation is not undoable. It is strongly recommended to back up the data before format operation.

**5-2-5 Data batch**

The terminal starts storing barcode data in Date Batch mode. The collected barcode data can then be sent to a host via Bluetooth/USB. Three options are listed below.

**Send batch data** - Data transmission is triggered by this menu command. Before undertaking this operation, make sure a communication link (Bluetooth network or USB cable) is working.

**Interfaces** - There are three types of communication interfaces Bluetooth, USB HID keyboard and USB virtual COM. A Bluetooth link is needed in the first case (See [5-3 System Setting - Bluetooth](#)).

**Auto Clear** – By enable, the terminal will clear the stored barcode after finishing sending, if Auto Clear is enabled.

**Inter Barcode Delay** – set the delay time for transmission of data

---

## 5-3 System Setting

### 5-3-1 Bluetooth Functionalities

The terminal can be configured to send data to a PC/Notebook/PDA/other instrument which has an integrated Bluetooth module or is connected with an external Bluetooth USB adapter. A diagram of Bluetooth functionalities and a table of various Bluetooth profiles are shown below, respectively:

**Table 5-1 Various Bluetooth profiles**


HID Keyboard	The terminal connects to the PC/host via Bluetooth and behaves like a keyboard. The terminal accepts incoming connection requested from a remote device and is the slave.
SPP	The terminal connects to the PC/host via Bluetooth and behaves like there is a serial connection.
BLE slave	A Bluetooth 4.0 device will pair with the terminal, so that the terminal can transfer data with low power.
Cradle	The terminal connects to the PC via cradle and behaves like a keyboard.

Note: Bluetooth-enabled smart phones and PDAs can host the terminal in general. However, ordinary mobile phones with Bluetooth function can not be a host of the terminal because in most cases neither HID nor SPP profile is supported by them.

#### 5-3-1-1 Configure Bluetooth HID Keyboard profile communication

Note : make sure the Bluetooth module of the terminal is powered on (blue LED is on) and the selected profile is HID Keyboard.

Step 1: Plug a Bluetooth USB adapter into the USB port of the computer.

Step 2: Double-click the Bluetooth icon at the right bottom corner on Windows 7 (  ).

Step 3: Click **Add** to search devices nearby.

Step 4: Select the terminal you want to connect and then click **Next**.

Step 5: You can change the name through the terminal(System Information-> Bluetooth Info)

Step 6: The terminal uses the simple pair mode. If a pair code popping, you can directly select **YES** and click **Next**, and then you can finish the connection.

### 5-3-1-2 Configure Bluetooth SPP profile communication

Note : Make sure the Bluetooth module of the terminal is powered on (blue LED is on) and the selected profile is SPP.

Step 1: Press Left Soft Key to the SPP List, if no connection record, press Left Soft Key to search. Wait for about 20 seconds and then the devices list will be shown

Step 2: Use Navigation Key to move the cursor and press Scan/Select Key to connect. The Bluetooth device connected to the terminal is labeled √. And then you can press Right Soft Key to disconnect.

### 5-3-1-3 Configure Bluetooth BLE Slave profile communication

Note: Make sure the Bluetooth module of the terminal is powered on (blue LED is on), and the selected profile is System Setting→Bluetooth→BLE.

Step 1: Connect to Bluetooth 4.0 device and transmit data in low power mode.

### 5-3-1-4 Configure Bluetooth Cradle

Note1: Cradle is provided by the manufacturer to support reliable wireless data transmission, and it is advised in applications whereas unacknowledged communication is unacceptable.

Note2: Make sure the Bluetooth module of the terminal is powered on (blue LED is on).

Note3: The default cradle transmission interface is a USB HID keyboard, and the optional interface is a USB virtual serial port.

Note4: If you choose USB HID keyboard mode, can set the keyboard layout (default US keyboard), transmission speed, number keys.

There are two methods to setup the Bluetooth communication.

#### **Method I: scanning special barcode.**

Step 1: Scan the barcode on the back of Cradle. The terminal will beep twice to indicate a successful scanning

Step 2: Connect Cradle to a PC within 10 seconds. Then wait for about 5 seconds. The terminal will give 2 long beeps upon a successful connection, or 3 short beeps upon a failed connection.

#### **Method II: operating the terminal on the OLED screen.**

Step1. Press Left Soft Key towards the window below. If the terminal has no connection record, it will show the indication of "There is no connection record."

Step2. Press **Search** to the window below for searching.

Step3. Wait for about 20 seconds and then Cradle list will be shown.

Cradle List	
DCOD3000091D	
DCOD3000091F	
Search	Connect

Step4. Use Navigation Key to move the cursor and press Scan/Select Key to connect with Cradle.

Step5. Wait for about 3 seconds, the terminal will respond with 2 long beeps upon successful connection.

Step6. The Cradle connected to the terminal is labeled √.

Step7. If you want to disconnect the cradle connected successfully before, you can press Scan/Select Key to disconnect it.

Cradle List	
DCOD3000091D	
DCOD3000091F	√
Search	Disconnect

---

### 5-3-2 USB HID Keyboard

**Keyboard layout** – supports different national keyboard layouts.

### 5-3-3 Language

This option is used to select a language for menu display.

### 5-3-4 Character Encoding

A character encoding system consists of a code that pairs each character from a given repertoire. Common examples include Morse code, Baudot code, ASCII, UTF\_8 and Unicode. If the data received does not display with the proper characters, it may be because the barcode being scanned was created using a character encoding system that is different from the one the host program is expecting. Try alternate options to find the proper one.

### 5-3-5 Sound

**Volume** - This option is used to control the beeper volume.

**Keystone** - This option is used to turn on/off the Keystone

### 5-3-6 Vibration

This option is used to turn on/off the vibrator indicator of a good read.

### 5-3-7 Screen

**Backlight Time** - The terminal will switch off the backlight if time of no operation exceeds Backlight timeout.

**Screen Luminance** - This option is used to set screen luminance.

### 5-3-8 Sleep

The terminal will enter sleep mode if time of no operation exceeds **Sleeping timeout**. User can set the terminal to sleep mode by press Power/Sleep key (see [3-3 Enter/exit sleep mode](#)).

### 5-3-9 Time and Date

The option is used to set the time and the date of the terminal.

### 5-3-10 Default Setting

All parameters of the terminal return to default setting.

**Table 5-2 Default setting of terminal**

Items	Option
Language	English* Chinese TR Chinese
character encoding	UTF-8* GBK Big5 .....
Volume	Off Low Middle* High
Keystone	Disable* Enable
Vibration	Disable* Enable
Backlight timeout	10s 30s* 60s Off
Screen Luminance	Low Middle* High
Sleeping timeout	1min

---

	5min* 10min Off
--	-----------------------

---

## 5-4 System Information

### 5-4-1 View Memory

Note: User can press Left Soft Key to erase data to release used memory.

User can view the used and remain memory capacity in Batch Mode.

Total: 8259584	bytes
Used: 0	bytes
Free: 8259584	bytes
Erase	Esc



#### **Caution:**

1. Erasing operation will delete all data in the memory.
2. Erasing operation is not undoable.

### 5-4-2 Bluetooth

User can view the name and address of the Bluetooth module.

---

## 6 Barcode programming instructions

### 6-1 Example: Single-parameter setting by scanning 1D barcodes

#### Important notes:

1. During the process of programming, LED is lighting to indicate the programming correctness. LED will go off if any incorrect programming operation performed.
2. After each successful programming, LED will go off and the terminal will beep twice.
3. Throughout the programming barcode menus, **the factory default settings are indicated with asterisks (\*)**.

Two programming modes have been provided as bellows:

#### ① Single-scan setting

Scan the appropriate **Single-scan setting** according to the user's demand.

**Example:** To set **Flow control** to be XON/XOFF.

**Steps:** Scan the following barcode.



#### ② Multiple-scan setting

Step 1: Scan the **Option barcode** according to the user's demand.

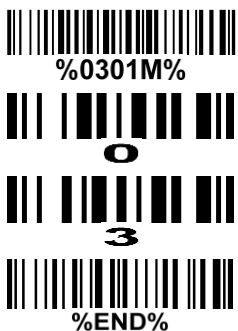
Step 2: To the right of the option barcode, the necessary alphanumeric inputs are listed. Scan two alphanumeric entries from **0** to **9** or **A** to **F**, refer to [13 Configuration alphanumeric entry barcode](#).

Step 3: Repeat Step 2, if more user parameters input are required.

Step 4: Scan the **%END%** barcode, listed on the lower left hand corner of each parameter setting part.

**Example:** To set **Flow control** to be XON/XOFF.












**Steps:** Scan the following barcodes in order.



## 6-2 Decode illumination and decode aiming pattern

**Decode illumination mode:** Enable illumination causes the terminal to turn on the illumination to aid decoding. Disable illumination to turn off illumination for the terminal during decoding. Better quality images could be obtained with illumination support. The effectiveness of the illumination decreases as the distance to the target increases.

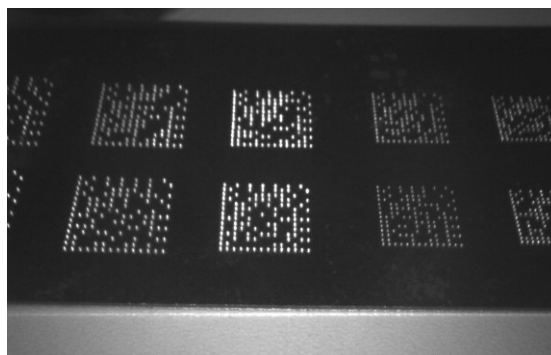
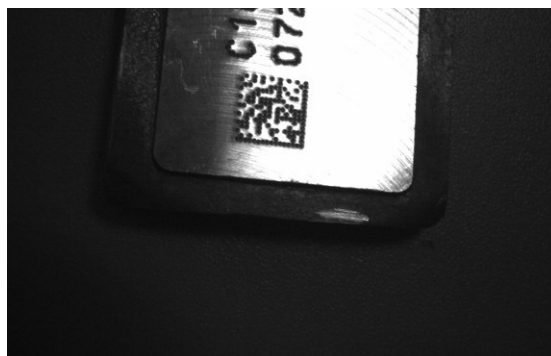
**Decode aiming pattern:** When this option is enabled, the terminal will project the aiming pattern during the code capture.

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. Entry	
Decode illumination  %9001M%	Always Off	00	 %9001D00%
	Always On	01	 %9001D01%
	Flashing	02*	 %9001D02%*
	Always-On when reading	03	 %9001D03%
Decode aiming pattern  %9002M%	Always Off	00	 %9002D00%
	Always On	01	 %9002D01%
	On before reading	02	 %9002D02%
	On when reading	03*	 %9002D03%*
 %END%			

### 6-3 DPM, Multiple symbols, Structured append, etc. read setting

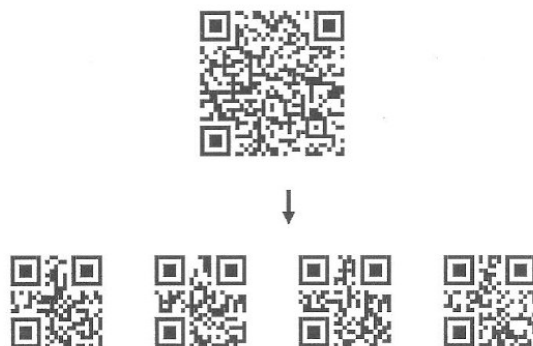
**2D symbols read:** A global setting of 2D symbols readability.

**DPM format read:** By setting Enable, the terminal can read 2D symbols in DPM (Direct Park Marking) format. Some barcodes in DPM format are shown below.



#### Multiple symbols & structured append symbols read:

- 1) By setting Enable, the terminal allows to read multiple symbols with a single pull of the terminal's trigger. If the user pulls and holds the trigger, aiming the terminal at a series of symbols, it reads unique symbols once, beeping for each success read. The terminal attempts to find and decode new symbols as long as the trigger is pulled.
- 2) By setting Enable, the terminal will output data only when all Structured Append symbols have been decoded. The lower part of below figure shows an example of four Structured Append symbols, with the same data as that in the upper symbol.
- 3) By setting Disable, the terminal will only read the symbol closest to the aiming beam.



Single symbol (above) and Structured Append series of symbols (below) encoding  
“ABCDEFGHIJKLMNOPQRSTUVWXYZ0123456789ABCDEFGHIJKLMNOPQRSTUVWXYZ”

---

**Vertical centering read:** By setting Enable, the terminal reads only the barcode centered by the aimer in vertical direction. However, the terminal will read either one of two barcodes which are positioned horizontally. See example below.



Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
2D symbols read  %1001M%	Follow respective 2D symbol setting	00*	 %1001D00% *
	All 2D OFF	01	 %1001D01%
	All 2D ON	02	 %1001D02%
	Only PDF417 ON	03	 %1001D03%
	Only QR code ON	04	 %1001D04%
	Only Data Matrix ON	05	 %1001D05%
	Only MaxiCode ON	06	 %1001D06%
	Only Aztec Code ON	07	 %1001D07%
	Only Han Xin Code ON	08	 %1001D08%
DPM format read  %1002M%	Disable	00*	 %1002D00% *
	Enable	01	 %1002D01%
Decode multi-symbols in one read  %1003M%	Multi-symbols	00	 %1003D00%
	One symbol only	01*	 %1003D01% *
Vertical centering read  %1004M%	Disable	00*	 %1004D00% *
	Enable	01	 %1004D01%
 %END%			

---

**Note: The instruction of calibrating the aimer in vertical centering direction.**

1. Scan the barcode on this page. The terminal will give three musical short beeps to indicate entering calibration mode.
2. Press the trigger of the terminal while maintaining the distance of about 15cm between the exit window of the terminal and this paper. After a few seconds, the terminal will give three short beeps to indicate a successful calibration, or a long beep to indicate a failed calibration.
3. If the calibration is failed in step 2, please repeat the steps 1-2. If it is not succeed after a multiple times of calibration, please contact your local dealer or the manufacturer for further instruction.



## 6-4 Scanning mode and some global settings

### Scanning mode:

**Good-read off** -The trigger button must be pressed once to activate scanning. The light source of terminal stops scanning when there is a successful reading or no code is decoded after the Stand-by duration elapsed.

**Momentary** -The trigger button acts as a switch. Press button to activate scanning and release button to stop scanning. The light source of terminal stops scanning when there is a successful reading or no code is decoded after the Stand-by duration elapsed.

**Continue** -The trigger button acts as a toggle switch. Press button to activate or stop scanning.

**Same barcode delay time:** If a barcode has been scanned and output once successfully, the laser beam must be off or moved away from the barcode beyond delay time to active scanning the same barcode. When this feature is set to be "0xFF", then the delay time is indefinite.

**Double confirm:** If it is enabled, the terminal will require a several times of same-decoded-data to confirm a valid reading.

**Global Max./Min. code length for 1D symbol:** These two lengths are defined as the valid range of decoded 1D barcode data length. Make sure that the minimum length setting is no greater than the maximum length setting, or otherwise the labels of the symbol will not be readable. In particular, the same value can be set for both minimum and maximum reading length to force the fixed length barcode decoded.

Note1: Please set the max./min. length for individual barcode in later sections, if special demand is requested.

Note2: The number of check digits is included in max./Min. code length.

Note3: These two settings have no effect on the symbols with fixed-length, e.g. UPC-A, UPC-E, EAN-13, EAN-8 and China Post.

**Global G1-G6 string selection:** The terminal offers one or two string group for ALL symbols. By setting one or two digits to indicate which string group you want to apply. You may refer to [6-34 G1-G6 & C1-C3 & FN1 substitution string setting](#) and [6-35 G1-G4 string position & Code ID position](#).

Example: Group 1 → set 01 or 10. Group 2 and 4 → set 24 or 42.

All valid settings include 00, 01, 02, 03, 04, 05, 06, 10, 11, 12, 13, 14, 15, 16, 20, 21, 22, 23, 24, 25, 26, 30, 31, 32, 33, 34, 35, 36, 40, 41, 42, 43, 44, 45, 46, 50, 51, 52, 53, 54, 55, 56, 60, 61, 62, 63, 64, 65 and 66.

**Element amendment:** If it is enabled, the terminal can read the barcode comprised with bars and spaces in different scale.

### Character output restraint:

**Printable character only-** If this option is selected, the terminal will output the printable characters only, i.e. in ASCII from 20H to 7EH.

**Alphanumeric character only-** If this option is selected, the terminal will output the alphanumeric characters only, i.e. "A"- "Z", "a"- "z", "0"- "9".

**Decoder optimization:** If it is enabled, the terminal will optimize the decoder with error correction. This function is not effective for all types of barcodes.

**Data output delay in continue-scan mode:** If it is enabled, in the continue-scan mode, the terminal can store the data while continue-scanning. The terminal will output the data after the predefined delay elapsed. The maximum storage of data is 1000 characters. If this parameter is set to be "00", the terminal will not store data. And if the parameter is set to be "FF", the terminal will output data after stopping scanning.



























**Character encoding system:** A character encoding system consists of a code that pairs each character from a given repertoire. Common examples include Morse code, the Baudot code, the ASCII and Unicode. If the data received does not display with the proper characters, it may be because the barcode being scanned was created using a character encoding system that is different from the one the host program is expecting. Try alternate options to find the proper one.











### Decode-data transfer type in USB HID mode:

**Serial-** In case of the cable type is set as USB HID mode, while the terminal is doing decode-data transfer to host, other operations are NOT permitted.

**Parallel-** In case of the cable type is set as USB HID mode, while the terminal is doing decode-data transfer to host, other operations are permitted.

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
Scanning mode  %0401M%	Good-read off	00	 %0401D00%
	Momentary	01*	 %0401D01% *
	Continue	02	 %0401D02%
Standby duration  %0402M%	01-99 (second)	01-99	
		04*	 %0402D04% *
Same barcode delay time  %0403M%	00-FF <sub>16</sub> (50ms)	00-FF <sub>16</sub>	
		08*	 %0403H08% *
Double confirm  %0404M%	00-09 (00: no )	00-09	
		00*	 %0404D00% *
Global Max. code length for 1D symbol  %0405M%	04-99	04-99	
		99*	 %0405D99% *
Global Min. code length for 1D symbol  %0406M%	01-99	01-99	
		04*	 %0406D04% *
Global G1-G6 string selection  %0407M%	00-66	00-66	
		00*	 %0407D00% *
Element amendment  %0408M%	Disable	00	 %0408D00%
	Enable	01*	 %0408D01% *
Character output restraint  %0409M%	None	00*	 %0409D00% *
	Printable character only	01	 %0409D01%
	Alphanumeric character only	02	 %0409D02%
Decoder optimization  %0410M%	Disable	00	 %0410D00%
	Enable	01*	 %0410D01% *

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
Data output delay in continue-scan mode  %0411M%	00-99 (100ms) FF (Never)	00-FF <sub>16</sub>	
		00*	 %0411H00%*
Character encoding system  %0413M%	ASCII	00*	 %0413D00%*
	UTF-8	01	 %0413D01%
	Windows-1251	02	 %0413D02%
Decode-data transfer type in USB HID mode  %0414M%	Serial	00	 %0414D00%
	Parallel	01*	 %0414D01%
 %END%			

---

## 6-5 UPC-A

### Read:

Format

System character	Data digits (10 digits)	Check digit
------------------	-------------------------	-------------

**Check digit verification:** The check digit is optional.

**Check digit trans.:** By setting Enable, check digit will be transmitted.

**Code ID setting:** Code ID is a one-or-two-character string used to represent the symbol upon a succeeding reading. If you want application to transmit Code ID, you must set Code ID transmission to be enabled. Refer to [6-36 String transmission](#).

**Insertion group selection:** Refer to Global insertion group selection of [6-4 Scanning mode and some global settings](#).

**Supplement digits:** The Supplement digits barcode is the supplemental 2 or 5 characters.
























Format

System character	Data digits (10 digits)	Check digit	Supplement digits 2 or 5
------------------	-------------------------	-------------	--------------------------

### Truncation/Expansion:

**Truncate leading zeros-** The leading “0” digits of UPC-A data characters can be truncated when the feature is enabled.

**Expand to EAN-13-** It extends to 13-digits with a “0” leading digit when the feature is enabled.

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
Read  %1101M%	Disable	00	 %1101D00%
	Enable	01*	 %1101D01% *
Check digit verification  %1102M%	Disable	00	 %1102D00%
	Enable	01*	 %1102D01% *
Check digit trans.  %1103M%	Disable	00	 %1103D00%
	Enable	01*	 %1103D01% *
Code ID setting  %1104M%	00-FF <sub>16</sub> (ASCII)	00-FF <sub>16</sub>	
		<A>*	 %1104H41% *
Insert group selection  %1105M%	00-66	00-66	
		00*	 %1105D00%
Supplement digits  %1106M%	None	00*	 %1106D00% *
	2 digits	01	 %1106D01%
	5 digits	02	 %1106D02%
	2 or 5 digits	03	 %1106D03%
Truncation/Expansion  %1107M%	None	00*	 %1107D00% *
	Truncate leading zeros	01	 %1107D01%
	Expand to EAN-13	02	 %1107D02%
 %END%			

---

## 6-6 UPC-E

### Read:

Format

System character "0"	Data digits (6 digits)	Check digits
----------------------	------------------------	--------------

**Check digit verification:** The check digit is optional and made as the sum of the numerical value of the data digits.

**Check digit trans.:** By setting Enable, check digit will be transmitted.

**Code ID setting:** Refer to Code ID setting of [6-5 UPC-A](#).

**Insertion group selection:** Refer to Insertion group selection of [6-5 UPC-A](#).

### Supplement digits:

Format

System character "0"	Data digits (6 digits)	Check digit	Supplement digits 2 or 5
----------------------	------------------------	-------------	--------------------------

### Truncation/Expansion:













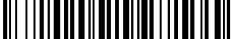










**Truncate leading zeros-** Refer to Truncation/Expansion of [6-5 UPC-A](#).

**Expand to EAN-13-** It extends to 13-digits with "0" digits when the feature is set to be enabled.

Example: Barcode "0123654",

Output: "0012360000057".

**Expand to UPC-A-** It extends to 12-digits when the feature is set to be enabled.

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
Read  %1201M%	Disable	00	 %1201D00%
	Enable	01*	 %1201D01% *
Check digit verification  %1202M%	Disable	00	 %1202D00%
	Enable	01*	 %1202D01% *
Check digit trans.  %1203M%	Disable	00	 %1203D00%
	Enable	01*	 %1203D01% *
Code ID setting  %1204M%	00-FF <sub>16</sub> (ASCII)	00-FF <sub>16</sub>	
		<D>*	 %1204H44% *
Insert group selection  %1205M%	00-66	00-66	
		00*	 %1205D00% *
Supplement digits  %1206M%	None	00*	 %1206D00% *
	2 digits	01	 %1206D01%
	5 digits	02	 %1206D02%
	2 or 5 digits	03	 %1206D03%
Truncation/Expansion  %1207M%	None	00*	 %1207D00% *
	Truncate leading zeros	01	 %1207D01%
	Expand to EAN-13	02	 %1207D02%
	Expand to UPC-A	03	 %1207D03%
 %END%			

---

## 6-7 UPC-E1

### Read:

Format

System character "1"	Data digits (6 digits)	Check digits
----------------------	------------------------	--------------

**Check digit verification:** The check digit is optional and made as the sum of the numerical value of the data digits.

**Check digit trans.:** By setting Enable, check digit will be transmitted.

**Code ID setting:** Refer to Code ID setting of [6-5 UPC-A](#).

**Insertion group selection:** Refer to Insertion group selection of [6-5 UPC-A](#).

### Supplement digits:
















Format

System character "1"	Data digits (6 digits)	Check digit	Supplement digits 2 or 5
----------------------	------------------------	-------------	--------------------------

### Truncation/Expansion:

**Expand to EAN-13-** It extends to 13-digits with "0" digits when the feature is set to be enabled.

**Expand to UPC-A-** It extends to 12-digits when the feature is set to be enabled.

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
Read  %3401M%	Disable	00	 %3401D00%
	Enable	01*	 %3401D01%*
Check digit verification  %3402M%	Disable	00	 %3402D00%
	Enable	01*	 %3402D01%*
Check digit trans.  %3403M%	Disable	00	 %3403D00%
	Enable	01*	 %3403D01%*
Code ID setting  %3404M%	00-FF <sub>16</sub> (ASCII)	00-FF <sub>16</sub>	
		<D>*	 %3404H44%*
Insert group selection  %3405M%	00-66	00-66	
		00*	 %3405D00%*
Supplement digits  %3406M%	None	00*	 %3406D00%*
	2 digits	01	 %3406D01%
	5 digits	02	 %3406D02%
	2 or 5 digits	03	 %3406D03%
Truncation/Expansion  %3407M%	None	00*	 %3407D00%*
	Expand to EAN-13	02	 %3407D02%
	Expand to UPC-A	03	 %3407D03%
 %END%			

---

## 6-8 EAN-13 (ISBN/ISSN)

### Read:

Format

Data digits (12 digits)	Check digit
-------------------------	-------------

**Check digit verification:** The check digit is optional and made as the sum of the numerical value of the data digits.

**Check digit transmission:** By setting Enable, check digit will be transmitted.

**EAN-13 code ID setting:** Refer to [Code ID setting](#) of [6-5 UPC-A](#).

**Insertion group selection:** Refer to [Insertion group selection](#) of [6-5 UPC-A](#).

### Supplement digits:

Format

Data digits (12 digits)	Check digit	Supplement digits 2 or 5
-------------------------	-------------	--------------------------


**ISBN/ISSN conversion:** The ISBN (International Standard Book Number, or Bookland EAN) and ISSN (International Standard Serial Number) are two kinds of barcode for books and magazines. The ISBN is 10 digits with leading “978” and the ISSN is 8 digits with leading “977” of the EAN-13 symbol.

Example:

Barcode “9780194315104”, Output: “019431510X”.

Barcode “9771005180004”, Output: “10051805”.

**ISBN/ISSN code ID setting:** Refer to [Code ID setting](#) of [6-5 UPC-A](#).

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
Read  %1301M%	Disable	00	 %1301D00%
	Enable	01*	 %1301D01% *
Check digit verification  %1302M%	Disable	00	 %1302D00%
	Enable	01*	 %1302D01% *
Check digit transmission  %1303M%	Disable	00	 %1303D00%
	Enable	01*	 %1303D01% *
EAN-13 code ID setting  %1304M%	00-FF <sub>16</sub> (ASCII)	00-FF <sub>16</sub>	
		<A>*	 %1304H41% *
Insert group selection  %1305M%	00-66	00-66	
		00*	 %1305D00% *
Supplement digits  %1306M%	None	00*	 %1306D00% *
	2 digits	01	 %1306D01%
	5 digits	02	 %1306D02%
	2 or 5 digits	03	 %1306D03%
ISBN/ISSN conversion  %1307M%	Disable	00*	 %1307D00% *
	Enable	01	 %1307D01%
ISBN/ISSN code ID setting  %1309M%	00-FF <sub>16</sub> (ASCII)	00-FF <sub>16</sub>	
		<B>*	 %1309H42% *
 %END%			

---

## 6-9 EAN-8

### Read:

Format

Data digits (7 digits)	Check digit
------------------------	-------------

**Check digit verification:** The check digit is optional and made as the sum of the numerical value of the data digits.

**Check digit trans.:** By setting Enable, check digit will be transmitted.

**Code ID setting:** Refer to Code ID setting of [6-5 UPC-A](#).

**Insertion group selection:** Refer to Insertion group selection of [6-5 UPC-A](#).

### Supplement digits:

Format

Data digits (7 digits)	Check digit	Supplement Digits 2 or 5
------------------------	-------------	--------------------------

**Truncation/Expansion:** Refer to Truncation/Expansion of [6-5 UPC-A](#).

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
Read  %1401M%	Disable	00	 %1401D00%
	Enable	01*	 %1401D01% *
Check digit verification  %1402M%	Disable	00	 %1402D00%
	Enable	01*	 %1402D01% *
Check digit trans.  %1403M%	Disable	00	 %1403D00%
	Enable	01*	 %1403D01% *
Code ID setting  %1404M%	00-FF <sub>16</sub> (ASCII)	00-FF <sub>16</sub>	
		<C>*	 %1404H42% *
Insert group selection  %1405M%	00-66	00-66	
		00*	 %1405D00% *
Supplement digits  %1406M%	None	00*	 %1406D00% *
	2 digits	01	 %1406D01%
	5 digits	02	 %1406D02%
	2 or 5 digits	03	 %1406D03%
Truncation/Expansion  %1407M%	None	00*	 %1407D00% *
	Truncate leading zero	01	 %1407D01%
	Expand to EAN-13	02	 %1407D02%
 %END%			

---

## 6-10 Code 39 (Code 32, Trioptic Code 39)

**Read:**

**Format**

Start character (*)	Data digits (variable)	Check digit (optional)	End character (*)
---------------------	------------------------	------------------------	-------------------

**Check digit verification:** The check digit is optional and made as the sum module 43 of the numerical value of the data digits.

**Check digit transmission:** By setting Enable, check digit will be transmitted.

**Max./Min. code length:** Each symbol has own max./Min. code length. If both setting of max./Min. code length are "00"s, the setting of global max./Min. code length is effective. The length is defined as to the actual barcode data length to be sent. Label with length exceeds these limits will be rejected. Make sure that the minimum length setting is no greater than the maximum length setting, or otherwise all the labels of the symbol will not be readable. In particular, you can see the same value for both minimum and maximum reading length to force the fixed length barcode decoded.

**Code ID setting:** Refer to [Code ID setting](#) of [6-5 UPC-A](#).

**Insertion group selection:** Refer to [Insertion group selection](#) of [6-5 UPC-A](#).

**Start/End transmission:** The start and end characters of Code 39 are "\*" s. You can transmit all data digits including two "\*" s.

"\*" **as data character:** By setting Enable, "\*" can be recognized as data character.

**Convert Code 39 to Code 32:** Code 32 is a variant of Code 39 used by the Italian pharmaceutical industry. Note that Code 39 must be enabled in order for this parameter to function.

**Format of Code 32**

"A" (optional)	Data digits (8 digits)	Check digit
----------------	------------------------	-------------

**Code 32 Prefix "A" transmission:** By setting Enable, the prefix character "A" can be added to all Code 32 barcodes.











**Trioptic Code 39 read:** Trioptic Code 39 is a variant of Code 39 used in the marking of magnetic tapes and computer cartridges. Trioptic Code 39 symbols always contain six characters.

**Format**

Start character (\$)	Data digits (6 digits)	End character (\$)
----------------------	------------------------	--------------------

**Trioptic Code 39 Start/End transmission:** The start and end characters of Trioptic Code 39 are "\$" s. You can transmit all data digits including two "\$" s.

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha.entry	
Read  %1501M%	Disable	00	 %1501D00%
	Enable	01*	 %1501D01% *
Check digit verification  %1502M%	Disable	00*	 %1502D00% *
	Enable	01	 %1502D01%
Check digit transmission  %1503M%	Disable	00*	 %1503D00% *
	Enable	01	 %1503D01%
Max. code length  %1504M%	00-99	00-99	
		00*	 %1504D00% *
Min. code length  %1505M%	00-99	00-99	
		01*	 %1505D01% *
Code ID setting  %1506M%	00-FF <sub>16</sub> (ASCII)	00-FF <sub>16</sub>	
		<M>*	 %1506H4D% *
Insert group selection  %1507M%	00-66	00-66	
		00*	 %1507D00% *
Format  %1508M%	Standard	00*	 %1508D00% *
	Full ASCII	01	 %1508D01%
Start/End transmission  %1509M%	Disable	00*	 %1509D00% *
	Enable	01	 %1509D01%
“*” as data character  %1510M%	Disable	00*	 %1510D00% *
	Enable	01	 %1510D01%
Convert Code 39 to Code 32  %1511M%	Disable	00*	 %1511D00% *
	Enable	01	 %1511D01%

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha.entry	
Code 32 Prefix "A" transmission  %1512M%	Disable	00*	 %1512D00% *
	Enable	01	 %1512D01%
Trioptic Code 39 read  %1513M%	Disable	00*	 %1513D00% *
	Enable	01	 %1513D01%
Trioptic Code 39 Start/End transmission  %1514M%	Disable	00*	 %1514D00% *
	Enable	01	 %1514D01%
 %END%			

---

## 6-11 Interleaved 2 of 5

### Read:

Format

Data digits (Variable)	Check digit (optional)
------------------------	------------------------

**Check digit verification:** The check digit is made as the sum module 10 of the numerical values of all data digits. There are two optional check digit algorithms: the specified Uniform Symbol Specification (USS) and the Optical Product Code Council (OPCC).

**Check digit transmission:** By setting Enable, check digit will be transmitted.

**Max./Min. code length:** Refer to [Max./Min. code length](#) of [6-10 Code 39](#).

**Code ID setting:** Refer to [Code ID setting](#) of [6-5 UPC-A](#).

**Insertion group selection:** Refer to [Insertion group selection](#) of [6-5 UPC-A](#).

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
Read  %1601M%	Disable	00	 %1601D00%
	Enable	01*	 %1601D01% *
Check digit verification  %1602M%	Disable	00*	 %1602D00% *
	USS	01	 %1602D01%
	OPCC	02	 %1602D02%
Check digit transmission  %1603M%	Disable	00*	 %1603D00% *
	Enable	01	 %1603D01%
Max. code length  %1604M%	00-99	00-99	
		00*	 %1604D00% *
Min. code length  %1605M%	00-99	00-99	
		06*	 %1605D06% *
Code ID setting  %1606M%	00-FF <sub>16</sub> (ASCII)	00-FF <sub>16</sub>	
		< >*	 %1606H49% *
Insert group selection  %1607M%	00-66	00-66	
		00*	 %1607D00% *



## 6-12 Industrial 2 of 5 (Discrete 2 of 5)

Read:










Format

Data digits (variable)

**Max./Min. code length:** Refer to [Max./Min. code length](#) of [6-10 Code 39](#).

**Code ID setting:** Refer to [Code ID setting](#) of [6-5 UPC-A](#).

**Insertion group selection:** Refer to [Insertion group selection](#) of [6-5 UPC-A](#).

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
Read  %1701M%	Disable	00*	 %1701D00% *
	Enable	01	 %1701D01%
Max. code length  %1702M%	00-99	00-99	
		00*	 %1702D00% *
Min. code length  %1703M%	00-99	00-99	
		00*	 %1703D00% *
Code ID setting  %1704M%	00-FF <sub>16</sub> (ASCII)	00-FF <sub>16</sub>	
		<H>*	 %1704H48% *
Insert group selection  %1705M%	00-66	00-66	
		00*	 %1705D00% *
 %END%			

## 6-13 Matrix 2 of 5

Read:

Format

Data digits (variable)	Check digit (optional)
------------------------	------------------------



















**Check digit verification:** The check digit is made as the sum module 10 of the numerical values of all data digits.

**Check digit transmission:** By setting Enable, check digit will be transmitted.

**Max./Min. code length:** Refer to [Max./Min. code length](#) of [6-10 Code 39](#).

**Code ID setting:** Refer to [Code ID setting](#) of [6-5 UPC-A](#).

**Insertion group selection:** Refer to [Insertion group selection](#) of [6-5 UPC-A](#).

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
Read  %1801M%	Disable	00	 %1801D00%
	Enable	01*	 %1801D01% *
Check digit verification  %1802M%	Disable	00*	 %1802D00% *
	Enable	01	 %1802D01%
Check digit transmission  %1803M%	Disable	00*	 %1803D00% *
	Enable	01	 %1803D01%
Max. code length  %1804M%	00-99	00-99	
		00*	 %1804D00% *
Min. code length  %1805M%	00-99	00-99	
		06*	 %1805D06% *
Code ID setting  %1806M%	00-FF <sub>16</sub> (ASCII)	00-FF <sub>16</sub>	
		<X>*	 %1806H58% *
Insert group selection  %1807M%	00-66	00-66	
		00*	 %1807D00% *
 %END%			

## 6-14 Codabar

**Read:**

**Format**

Start character	Data digits (variable)	Check digit (optional)	End character
-----------------	------------------------	------------------------	---------------

**Check digit verification:** The check digit is made as the sum module 16 of the numerical values of all data digits.

**Check digit transmission:** By setting Enable, check digit will be transmitted.

**Max./Min. code length:** Refer to [Max./Min. code length](#) of [6-10 Code 39](#).









**Code ID setting:** Refer to [Code ID setting](#) of [6-5 UPC-A](#).












**Insertion group selection:** Refer to [Insertion group selection](#) of [6-5 UPC-A](#).

**Start/End type:** Codabar has four pairs of Start/End pattern; you may select one pair to match your application.

**Start/End transmission:** Refer to [Start/End transmission](#) of [6-10 Code 39](#).

**Start/End character equality:** By setting Enable, the start and end character of a Codabar barcode must be the same.

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
Read  %1901M%	Disable	00	 %1901D00%
	Enable	01*	 %1901D01% *
Check digit verification  %1902M%	Disable	00*	 %1902D00% *
	Enable	01	 %1902D01%
Check digit transmission  %1903M%	Disable	00*	 %1903D00% *
	Enable	01	 %1903D01%
Max. code length  %1904M%	00-99	00-99	
		00*	 %1904D00% *
Min. code length  %1905M%	00-99	00-99	
		00*	 %1905D00% *
Code ID setting  %1906M%	00-FF <sub>16</sub> (ASCII)	00-FF <sub>16</sub>	
		<N>*	 %1906H4E% *
Insert group selection  %1907M%	00-66	00-66	
		00*	 %1907D00% *
Start/End type	ABCD/ABCD	00*	 %1908D00% *

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
 %1908M%	abcd/abcd	01	 %1908D01%
	ABCD/TN*E	02	 %1908D02%
	abcd/tn*e	03	 %1908D03%
Start/End transmission  %1909M%	Disable	00*	 %1909D00% *
	Enable	01	 %1909D01%
Start/End character equality  %1910M%	Disable	00*	 %1910D00% *
	Enable	01	 %1910D01%
 %END%			

---

## 6-15 Code 128

### Read:

### Format

Data digits (variable)	Check digit (optional)
------------------------	------------------------

**Check digit verification:** The check digit is made as the sum module 103 of all data digits.








**Check digit transmission:** By setting Enable, check digit will be transmitted.

**Max./Min. code length:** Refer to Max./Min. code length of [6-10 Code 39](#).

**Code ID setting:** Refer to Code ID setting of [6-5 UPC-A](#).

**Insertion group selection:** Refer to Insertion group selection of [6-5 UPC-A](#).

**Truncate leading zeros:** The leading "0" digits of Code 128 barcode characters can be truncated when the feature is enabled.

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
Read  %2001M%	Disable	00	 %2001D00%
	Enable	01*	 %2001D01% *
Check digit verification  %2002M%	Disable	00	 %2002D00%
	Enable	01*	 %2002D01% *
Check digit transmission  %2003M%	Disable	00*	 %2003D00% *
	Reserved	01	 %2003D01%
Max. code length  %2004M%	00-99	00-99	
		00*	 %2004D00% *
Min. code length  %2005M%	00-99	00-99	
		01*	 %2005D01% *
Code ID setting  %2006M%	00-FF <sub>16</sub> (ASCII)	00-FF <sub>16</sub>	
		<K>*	 %2006H4B% *
Insert group selection  %2007M%	00-66	00-66	
		00*	 %2007D00% *
Truncate leading zeros  %2008M%	Disable	00*	 %2008D00% *
	All leading "0"s	01	 %2008D01%
	Only the first "0"	02	 %2008D02%
 %END%			

---

## 6-16 UCC/EAN 128

**Read:**

Format

Data digits (variable)	Check digit (optional)
------------------------	------------------------

**Check digit verification:** The check digit is made as the sum module 103 of all data digits.


**Check digit transmission:** By setting Enable, check digit will be transmitted.

**Max. /Min. code length:** Refer to [Max./Min. code length](#) of [6-10 Code 39](#).

**Code ID setting:** Refer to [Code ID setting](#) of [6-5 UPC-A](#).

**Insertion group selection:** Refer to [Insertion group selection](#) of [6-5 UPC-A](#).

**Truncate leading zeros:** Refer to [Truncate leading zeros](#) of [6-15 Code 128](#).

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
Read  %2501M%	Disable	00	 %2501D00%
	Enable	01*	 %2501D01% *
Check digit verification  %2502M%	Disable	00	 %2502D00%
	Enable	01*	 %2502D01% *
Check digit transmission  %2503M%	Disable	00*	 %2503D00% *
	Reserved	01	 %2503D01%
Max. code length  %2504M%	00-99	00-99	
		00*	 %2504D00% *
Min. code length  %2505M%	00-99	00-99	
		01*	 %2505D01% *
Code ID setting  %2506M%	00-FF <sub>16</sub> (ASCII)	00-FF <sub>16</sub>	
		<K>*	 %2506H4B% *
Insert group selection  %2507M%	00-66	00-66	
		00*	 %2507D00% *
Truncate leading zeros  %2508M%	Disable	00*	 %2508D00% *
	All leading "0"s	01	 %2508D01%
	Only the first "0"	02	 %2508D02%
 %END%			

## 6-17 ISBT 128

Read:

Format

Start character (“=” or “&”)	Data digits (variable)	Check digit (optional)
------------------------------	------------------------	------------------------



















**Check digit verification:** The check digit is made as the sum module 103 of all data digits.

**Check digit transmission:** By setting Enable, check digit will be transmitted.

**Max./Min. code length:** Refer to [Max./Min. code length] of [6-10 Code 39](#).

**Code ID setting:** Refer to [Code ID setting] of [6-5 UPC-A](#).

**Insertion group selection:** Refer to [Insertion group selection] of [6-5 UPC-A](#).

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
Read  %3301M%	Disable	00	 %3301D00%
	Enable	01*	 %3301D01% *
Check digit verification  %3302M%	Disable	00	 %3302D00%
	Enable	01*	 %3302D01% *
Check digit transmission  %3303M%	Disable	00*	 %3303D00% *
	Reserved	01	 %3303D01%
Max. code length  %3304M%	00-99	00-99	
		00*	 %3304D00% *
Min. code length  %3305M%	00-99	00-99	
		01*	 %3305D01% *
Code ID setting  %3306M%	00-FF <sub>16</sub> (ASCII)	00-FF <sub>16</sub>	
		<K>*	 %3306H4B% *
Insert group selection  %3307M%	00-66	00-66	
		00*	 %3307D00% *
 %END%			

## 6-18 Code 93

Read:

Format

Data digits (variable)	2 check digits (optional)
------------------------	---------------------------



















**Check digit verification:** The check digit is made as the sum module 47 of the numerical values of all data digits.

**Check digit transmission:** By setting Enable, check digit will be transmitted.

**Max./Min. code length:** Refer to [Max./Min. code length] of [6-10 Code 39](#).

**Code ID setting:** Refer to [Code ID setting] of [6-5 UPC-A](#).

**Insertion group selection:** Refer to [Insertion group selection] of [6-5 UPC-A](#).

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
Read  %2101M%	Disable	00	 %2101D00%
	Enable	01*	 %2101D01% *
Check digit verification  %2102M%	Disable	00	 %2102D00%
	Enable	01*	 %2102D01% *
Check digit transmission  %2103M%	Disable	00*	 %2103D00% *
	Enable	01	 %2103D01%
Max. code length  %2104M%	00-99	00-99	
		00*	 %2104D00% *
Min. code length  %2105M%	00-99	00-99	
		01*	 %2105D01% *
Code ID setting  %2106M%	00-FF <sub>16</sub> (ASCII)	00-FF <sub>16</sub>	
		<L>*	 %2106H4C% *
Insert group selection  %2107M%	00-66	00-66	
		00*	 %2107D00% *
 %END%			

---

## 6-19 Code 11

### Read:

Format

Data digits (variable)	Check digit 1 (optional )	Check digit 2 (optional)
------------------------	---------------------------	--------------------------

**Check digit verification:** The check digit is presented as the sum module 11 of all data digits.

**Check digit transmission:** By setting Enable, check digit 1 and check digit 2 will be transmitted upon your selected check digit verification method.

**Max./Min. code length:** Refer to 

Max./Min. code length
-----------------------

 of [6-10 Code 39](#).

**Code ID setting:** Refer to 


Code ID setting
-----------------

 of [6-5 UPC-A](#).

**Insertion group selection:** Refer to 

Insertion group selection
---------------------------

 of [6-5 UPC-A](#).

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
Read  %2201M%	Disable	00*	 %2201D00% *
	Enable	01	 %2201D01%
Check digit verification  %2202M%	Disable	00	 %2202D00%
	One digit	01*	 %2202D01% *
	Reserved	02	 %2202D02%
	Reserved	03	 %2202D03%
Check digit transmission  %2203M%	Disable	00*	 %2203D00% *
	Enable	01	 %2203D01%
Max. code length  %2204M%	00-99	00-99	
		00*	 %2204D00% *
Min. code length  %2205M%	00-99	00-99	
		00*	 %2205D00% *
Code ID setting  %2206M%	00-FF <sub>16</sub> (ASCII)	00-FF <sub>16</sub>	
		<V>*	 %2206H56% *
Insert group selection  %2207M%	00-66	00-66	
		00*	 %2207D00% *
 %END%			

---

## 6-20 MSI/Plessey

### Read:

Format

Data digits (variable)	Check digit 1 (optional)	Check digit 2 (optional)
------------------------	--------------------------	--------------------------

**Check digit verification:** The MSI/Plessey has one or two optional check digits. There are three methods of verifying check digits, i.e. Mod 10, Mod 10/10 and Mod 10/11. The check digit 1 and check digit 2 will be calculated as the sum module 10 or 11 of the data digits.

**Check digit transmission:** By setting Enable, check digit 1 and check digit 2 will be transmitted upon your selected check digit verification method.

**Max./Min. code length:** Refer to 

Max./Min. code length
-----------------------

 of [6-10 Code 39](#).

**Code ID setting:** Refer to 





















Code ID setting
-----------------

 of [6-5 UPC-A](#).

**Insertion group selection:** Refer to 

Insertion group selection
---------------------------

 of [6-5 UPC-A](#).

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
Read  %2301M%	Disable	00*	 %2301D00% *
	Enable	01	 %2301D01%
Check digit verification  %2302M%	Disable	00*	 %2302D00% *
	1 digit (Mod 10)	01	 %2302D01%
	2 digits (Mod 10/10)	02	 %2302D02%
	2 digits (Mod 10/11)	03	 %2302D03%
Check digit transmission  %2303M%	Disable	00*	 %2303D00% *
	Enable	01	 %2303D01%
Max. code length  %2304M%	00-99	00-99	
		00*	 %2304D00% *
Min. code length  %2305M%	00-99	00-99	
		00*	 %2305D00% *
Code ID setting  %2306M%	00-FF <sub>16</sub> (ASCII)	00-FF <sub>16</sub>	
		<O>*	 %2306H4F% *
Insert group selection  %2307M%	00-66	00-66	
		00*	 %2307D00% *
 %END%			

## 6-21 UK/Plessey

Read:

Format

Data digits (variable)	2 check digits (optional)
------------------------	---------------------------



















**Check digit verification:** The UK/Plessey has one or two optional check digits. The check digit 1 and check digit 2 will be calculated as the sum module 10 or 11 of the data digits.

**Check digit transmission:** By setting Enable, check digit will be transmitted.

**Max./Min. code length:** Refer to [Max./Min. code length](#) of [6-10 Code 39](#).

**Code ID setting:** Refer to [Code ID setting](#) of [6-5 UPC-A](#).

**Insertion group selection:** Refer to [Insertion group selection](#) of [6-5 UPC-A](#).

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
Read  %2401M%	Disable	00*	 %2401D00% *
	Enable	01	 %2401D01%
Check digit verification  %2402M%	Disable	00	 %2402D00%
	Enable	01*	 %2402D01% *
Check digit transmission  %2403M%	Disable	00*	 %2403D00% *
	Enable	01	 %2403D01%
Max. code length  %2404M%	00-99	00-99	
		00*	 %2404D00% *
Min. code length  %2405M%	00-99	00-99	
		01*	 %2405D01% *
Code ID setting  %2406M%	00-FF <sub>16</sub> (ASCII)	00-FF <sub>16</sub>	
		<U>*	 %2406H55% *
Insert group selection  %2407M%	00-66	00-66	
		00*	 %2407D00% *
 %END%			

## 6-22 China Post

Read:








Format

11 Data digits

**Max. /Min. code length:** Refer to Max./Min. code length of [6-10 Code 39](#). The code length of China Post is 11.

**Code ID setting:** Refer to Code ID setting of [6-5 UPC-A](#).

**Insertion group selection:** Refer to Insertion group selection of [6-5 UPC-A](#).

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
Read  %2601M%	Disable	00	 %2601D00%
	Enable	01*	 %2601D01% *
Max. code length  %2604M%	00-99	00-99	
		11*	 %2604D11% *
Min. code length  %2605M%	00-99	00-99	
		11*	 %2605D11% *
Code ID setting  %2606M%	00-FF <sub>16</sub> (ASCII)	00-FF <sub>16</sub>	
		<T>*	 %2606H54% *
Insert group selection  %2607M%	00-66	00-66	
		00*	 %2607D00% *
 %END%			

## 6-23 China Finance

*Note: This type of barcode is not Omni-directionally decodable. The encodable character set includes numeric 0 to 9. Among the symbol of 0 to 9, 0 and 2, 4 and 9, 5 and 8, 6 and 7, have the symmetrical pattern; the pattern of 1 and 3 is symmetrical.*

### Read:

Format

10 Data digits

**Max./Min. code length:** Refer to [Max./Min. code length](#) of [6-10 Code 39](#).

















**Check digit verification:** The check digit is made as the sum module 10 of the numerical values of all data digits.








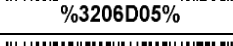
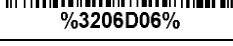








**Leading character 5/6/7/8/9 converted to A/B/C/D/E:** By setting, leading character 5/6/7/8/9 can be converted to A/B/C/D/E.

**Leading character assignment:** By setting, only the barcode with the assigned leading character can be output.

**Code ID setting:** Refer to [Code ID setting](#) of [6-5 UPC-A](#).

**Insertion group selection:** Refer to [Insertion group selection](#) of [6-5 UPC-A](#).

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
Read  %3201M%	Disable	00	 %3201D00%
	Enable	01*	 %3201D01% *
Max. code length  %3202M%	00-99	00-99	
		10*	 %3202D10% *
Min. code length  %3203M%	00-99	00-99	
		10*	 %3203D10% *
Check digit verification  %3204M%	Disable	00*	 %3204D00% *
	Reserved	01	 %3204D01%
Leading character 5/6/7/8/9 converted to A/B/C/D/E  %3205M%	Disable	00	 %3205D00%
	Enable	01*	 %3205D01% *
	Only 5 converted to A	02	 %3205D02%
	Only 6 converted to B	03	 %3205D03%
	Only 7 converted to C	04	 %3205D04%
	Only 8 converted to D	05	 %3205D05%
	Only 9 converted to E	06	 %3205D06%

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
Leading character assignment  %3206M%	Disable	00	 %3206D00%
	Assigned to 0	01*	 %3206D01% *
	Assigned to 5(A)	02	 %3206D02%
	Assigned to 6(B)	03	 %3206D03%
	Assigned to 7(C)	04	 %3206D04%
	Assigned to 8(D)	05	 %3206D05%
	Assigned to 9(E)	06	 %3206D06%
	Assigned to 1	07	 %3206D07%
	Assigned to 2	08	 %3206D08%
	Assigned to 3	09	 %3206D09%
	Assigned to 4	10	 %3206D10%
Code ID setting  %3207M%	00-FF <sub>16</sub> (ASCII)	00-FF <sub>16</sub>	
		<Y>*	 %3207H59% *
Insert group selection  %3208M%	00-66	00-66	
		00*	 %3208D00% *
 %END%			

## 6-24 GS1 DataBar (GS1 DataBar Truncated)

GS1 DataBar Truncated is structured and encoded the same as the standard GS1 DataBar format, except its height is reduced to a 13 modules minimum; while GS1 DataBar should have a height greater than or equal to 33 modules.

### Read:

Format

16 Data digits

**Code ID setting:** Refer to [Code ID setting](#) of [6-5 UPC-A](#).

**Insertion group selection:** Refer to [Insertion group selection](#) of [6-5 UPC-A](#).

### Conversion:

**UCC/EAN 128-** Refer to [Code ID transmission](#) of [6-36 String transmission](#), ]Cm will be identified as AIM ID.

**UPC-A or EAN-13-** Barcode beginning with a single zero as the first digit has the leading “010” stripped and the barcode reported as EAN-13. Barcode beginning with two or more zeros but not six zeros has the leading “0100” stripped and the barcode reported as UPC-A.

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
Read  %2701M%	Disable	00	 %2701D00%
	Enable	01*	 %2701D01% *
Code ID setting  %2702M%	00-FF <sub>16</sub> (ASCII)	00-FF <sub>16</sub>	
		<R>*	 %2702H52% *
Insert group selection  %2703M%	00-66	00-66	
		00*	 %2703D00% *
Conversion  %2704M%	None	00*	 %2704D00% *
	UCC/EAN 128	01	 %2704D01%
	UPC-A or EAN-13	02	 %2704D02%
 %END%			

## 6-25 GS1 DataBar Limited

Read:













Format

16 Data digits

**Code ID setting:** Refer to [Code ID setting](#) of [6-5 UPC-A](#).

**Insertion group selection:** Refer to [Insertion group selection](#) of [6-5 UPC-A](#).

**Conversion:** Refer to [Conversion](#) of [6-24 GS1 DataBar \(GS1 DataBar Truncated\)](#).

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
<div>Read</div>  <div>%2801M%</div>	Disable	00	 <div>%2801D00%</div>
	Enable	01*	 <div>%2801D01%</div> *
<div>Code ID setting</div>  <div>%2802M%</div>	00-FF <sub>16</sub> (ASCII)	00-FF <sub>16</sub>	
		<R>*	 <div>%2802H52%</div> *
<div>Insert group selection</div>  <div>%2803M%</div>	00-66	00-66	
		00*	 <div>%2803D00%</div> *
<div>Conversion</div>  <div>%2804M%</div>	None	00*	 <div>%2804D00%</div> *
	UCC/EAN 128	01	 <div>%2804D01%</div>
	UPC-A or EAN-13	02	 <div>%2804D02%</div>
<div><div>%END%</div></div>			

## 6-26 GS1 DataBar Expanded

Read:

Format














Data characters (variable)

**Code ID setting:** Refer to [Code ID setting](#) of [6-5 UPC-A](#).

**Insertion group selection:** Refer to [Insertion group selection](#) of [6-5 UPC-A](#).

**Conversion:**

**UCC/EAN 128-** Refer to [Code ID transmission](#) of [6-36 String transmission](#), ]Cm will be identified as AIM ID.

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
Read  %2901M%	Disable	00	 %2901D00%
	Enable	01*	 %2901D01% *
Max. code length  %2902M%	00-99	00-99	
		00*	 %2902D00% *
Min. code length  %2903M%	00-99	00-99	
		01*	 %2903D01% *
Code ID setting  %2904M%	00-FF <sub>16</sub> (ASCII)	00-FF <sub>16</sub>	
		<R>*	 %2904H52% *
Insert group selection  %2905M%	00-66	00-66	
		00*	 %2905D00% *
Conversion  %2906M%	None	00*	 %2906D00% *
	UCC/EAN 128	01	 %2906D01%







6-27 PDF417

Read:

Format

Data characters (variable)





Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
Read  %3001M%	Disable	00	 %3001D00%
	Enable	01*	 %3001D01%*
 %END%			

6-28 MicroPDF417

Read:

Format

Data characters (variable)





Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
<div>Read</div> <div></div> <div>%3101M%</div>	Disable	00	<div></div> <div>%3101D00%</div>
	Enable	01*	<div></div> <div>%3101D01% *</div>
<div></div> <div>%END%</div>			

6-29 QR Code

Read:

Format







Data characters (variable)

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
Read  %4001M%	Disable	00	 %4001D00%
	Enable	01*	 %4001D01%*
 %END%			

6-30 Micro QR Code

Read:  
Format

Data characters (variable)





Multiple-scan setting				Single-scan setting
Option barcode	Parameters of the code	Option	Alpha. entry	
Read  %4501M%	0x11 0x95	Disable	00*	 %4501D00% *
		Enable	01	 %4501D01%
Code ID setting  %4502M%	0x11 0x96	00-FF <sub>16</sub> (ASCII)	00-FF <sub>16</sub>	
			<q>*	 %4502H71% *
 %END%				

6-31 Data Matrix

Read:

Format

Data characters (variable)





Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
<div>Read</div>  <div>%4101M%</div>	Disable	00	 <div>%4101D00%</div>
	Enable	01*	 <div>%4101D01% *</div>
 <div>%END%</div>			

6-32 Han Xin Code

Read:

Format

Data characters (variable)





Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
<div>Read</div> <div></div> <div>%4201M%</div>	Disable	00	<div></div> <div>%4201D00%</div>
	Enable	01*	<div></div> <div>%4201D01% *</div>
<div></div> <div>%END%</div>			

6-33 Aztec Code

Read:

Format

Data characters (variable)

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
<div>Read</div> <div></div> <div>%4301M%</div>	Disable	00	<div></div> <div>%4301D00%</div>
	Enable	01*	<div></div> <div>%4301D01% *</div>
<div></div> <div>%END%</div>			

## 6-34 G1-G6 & C1-C3 & FN1 substitution string setting

### Format of barcode data transmission:

Prefix	Code name	Preamble	Code ID	Code length	Code data	Code ID	Postamble	Suffix
--------	-----------	----------	---------	-------------	-----------	---------	-----------	--------

**Suffix string setting:** The <enter> key is represented in different ASCII when it is applied by different OS. For a Windows/DOS OS, <enter> is represented as <CR><LF> (0x0D 0x0A); for an Apple MAC OS, <enter> is represented as <CR> (0x0D); for a Linux/Unix OS, <enter> is represented as <LF> (0x0A).

### Prefix/Suffix/Preamble/Postamble string setting:

They are appended to the data automatically when a barcode is decoded.

Example: Add a symbol of "\$" as a prefix for all symbols.

Steps:

- 1) Scan the option barcode of **Prefix string setting**.
- 2) Use the ASCII table to find the value of \$→24.
- 3) Scan **2** and **4** from the barcode on the last page.
- 4) Scan **END** barcode.

Scanning steps: Scan the following barcodes in order.



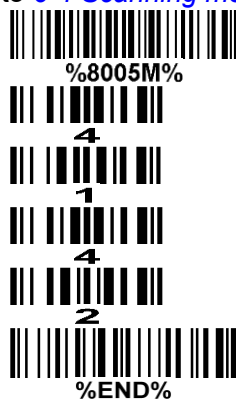
**Insert G1/G2/G3/G4 string setting:** The terminal offers 4 positions and 4 character strings to insert among the symbol.

Example: Set G1 string to be "AB".

Original code data	"1 2 3 4 5 6"
Output code data	"1 2 A B 3 4 5 6"

Steps:

- 1) Scan the option barcode of **Insert G1 string setting**.
- 2) Use the ASCII table to find the value of A→41, B→42.
- 3) Scan **4**, **1** and **4**, **2** from the barcode on the last page.
- 4) Scan **END** barcode.
- 5) Refer to [6-35 G1-G4 string position & Code ID position](#).
- 6) Refer to [6-4 Scanning mode and some global settings](#).



Testing barcode:



**FN1 substitution string setting:** The FN1 character (0x1D) in an UCC/EAN128 barcode, or a Code 128 barcode, or a GS1 DataBar barcode can be substituted with a defined string.

**Truncate leading G5 string setting:** By setting, a defined leading character or string can be truncated. Also a single character can be un-defined.

**Repeat of a G5 character setting:** While G5 is set as a single defined/un-defined character, G5 can also be set to be repeated. This setting is ignored when the truncate number is more than the barcode data characters. The option of "FF" for this setting is not active while the option of Truncate leading G5 string setting is "00".

Example: Truncate all leading zeros for all symbols.

Original code data	"0 0 0 1 2 3 4 5 6"
Output code data	"1 2 3 4 5 6"

Steps: scan the following data in order.



Testing barcode:



**Truncate ending G6 string setting:** By setting, a defined ending character or string can be truncated. Also a single character can be un-defined.

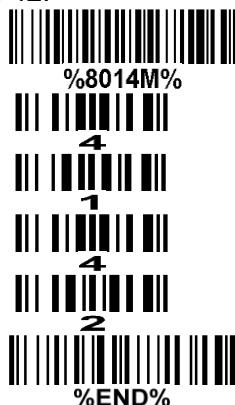
**Repeat of a G6 character setting:** While G5 is set as a single defined/un-defined character, G6 can also be set to be repeated. This setting is ignored when the truncate number is more than the barcode data characters. The option of "FF" for this setting is not active while the option of Truncate ending G6 string setting is "00".

**Single character C1/C2 replacement:** By setting, a defined character in the data string can be replaced by another defined character. The C1 and C2 replacement can be applied simultaneously.

Example: Replace all the "A" character in a data string with "B" character.

Original code data	"1 2 3 A 5 A"
Output code data	"1 2 3 B 5 B"

Steps: scan the following barcodes in order. The ASCII value for "A" is 41, and the ASCII value for "B" is 42.



Testing barcode:



**Multiple characters C3 replacement:** By setting, a number of defined characters in the data string can be replaced by other defined characters. The maximum number of characters to replace is 11.

Example: Replace all the "A" character in a data string with "B" character; replace "C" with "D"; replace "E" with "F".

Original code data	"1 2 3 A 4 C 5 6 E 7 8"
Output code data	"1 2 3 B 4 D 5 6 F 7 8"

---

Steps: scan the following barcodes in order. The ASCII value for “A” is 41, for “B” is 42, for “C” is 43, for “D” is “44”, for “E” is 45, and for “F” is 46.



4

1

4

2

4

3

4

4

4

5

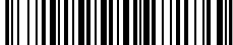




















4



6



Testing barcode:



Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. Entry	
Prefix string setting  %8001M%	0-22 characters	00-FF <sub>16</sub>	
	None	00*	 %8001H00% *
Suffix string setting  %8002M%	0-22 characters	00-FF <sub>16</sub>	
	<ENTER>	0D0A*	
Preamble string setting  %8003M%	0-22 characters	00-FF <sub>16</sub>	
	None	00*	 %8003H00% *
Postamble string setting  %8004M%	0-22 characters	00-FF <sub>16</sub>	
	None	00*	 %8004H00% *
Insert G1 string setting  %8005M%	0-22 characters	00-FF <sub>16</sub>	
	None	00*	 %8005H00% *
Insert G2 string setting  %8006M%	0-22 characters	00-FF <sub>16</sub>	
	None	00*	 %8006H00% *
Insert G3 string setting  %8007M%	0-22 characters	00-FF <sub>16</sub>	
	None	00*	 %8007H00% *
Insert G4 string setting  %8008M%	0-22 characters	00-FF <sub>16</sub>	
	None	00*	 %8008H00% *
FN1 substitution string setting  %8009M%	0-4 characters	00-FF <sub>16</sub>	
	<SP>	20*	 %8009H20% *
Truncate leading G5 string setting  %8010M%	A un-defined character	00	 %8010H00%
	1-22 defined characters	01-7F <sub>16</sub>	
	<0>	30*	 %8010H30% *
Repeat of a G5 character setting	Once	01*	 %8011H01% *

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. Entry	
 %8011M%	Defined times	01-22	
	Un-defined times (All)	FF <sub>16</sub>	 %8011HFF%
Truncate ending G6 string setting  %8012M%	A un-defined character	00	 %8012H00%
	1-22 defined characters	01-7F <sub>16</sub>	
	<0>	30*	 %8012H30%*
Repeat of a G6 character setting  %8013M%	Once	01*	 %8013H01%*
	Defined times	01-22	
	Un-defined times (All)	FF <sub>16</sub>	 %8013HFF%
Single character C1 replacement  %8014M%	<0000>	0000*	
		0000-FFFF <sub>16</sub>	
Single character C2 replacement  %8015M%	<0000>	0000*	
		0000-FFFF <sub>16</sub>	
Multiple characters C3 replacement  %8016M%	-	0000*	
		-	
 %END%			








## 6-35 G1-G4 string position & Code ID position

### Format of barcode data transmission:

Prefix	Code name	Preamble	Code ID	Code length	Code data	Code ID	Postamble	Suffix
--------	-----------	----------	---------	-------------	-----------	---------	-----------	--------

**Insert G1/G2/G3/G4 string position:** The terminal offers 4 positions to insert strings among the symbol. In case of the insertion position is greater than the length of the symbol, the insertion of string is not effective.

**Code ID position:** It is allowed to select different positions of code ID placement.

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
Insert G1 string position  %8101M%	00-99	00-99	
		00*	 %8101D00% *
Insert G2 string position  %8102M%	00-99	00-99	
		00*	 %8102D00% *
Insert G3 string position  %8103M%	00-99	00-99	
		00*	 %8103D00% *
Insert G4 string position  %8104M%	00-99	00-99	
		00*	 %8104D00% *
Code ID position  %8105M%	Before code data	00*	 %8105D00% *
	After code data	01	 %8105D01%
 %END%			

---

## 6-36 String transmission

*Note: The information in this chapter is closely related to 6-33 G1-G6 & C1-C3 & FN1 substitution string setting.*

### Format of barcode data transmission:

Prefix	Code name	Preamble	Code ID	Code length	Code data	Code ID	Postamble	Suffix
--------	-----------	----------	---------	-------------	-----------	---------	-----------	--------

**Prefix transmission:** By setting Enable, prefix will be appended before the data transmitted.

**Suffix transmission:** By setting Enable, suffix will be appended after the data is transmitted.

**Code name transmission:** By setting Enable, code name will be transmitted before code data.

**Preamble transmission:** By setting Enable, preamble will be appended before the data transmitted.

**Postamble transmission:** By setting Enable, postamble will be appended after the data is transmitted.

**Code ID transmission:** Code ID can be transmitted in the format of either Proprietary ID or AIM ID.

Refer to [1-2 Default setting for each barcode.](#)

**Code length transmission:** The length of code data string can be transmitted before the code data when Enable is selected. The length is represented by a number with two digits.





























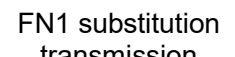

**Case conversion:** The characters within code data or the whole output string can be set in either upper case or lower case.

**FN1 substitution transmission:** The terminal supports a FN1 substitution feature for keyboard wedge, USB and RS-232 interface. The replacement string of FN1 can be chosen by user (see [6-34 G1-G6 & C1-C6 & FN1 substitution string setting](#)).

**All-non-printable-character string transmission with string setting:** By setting enable, all string settings, e.g. Preamble transmission or Insert G1 string setting, are active for an all-non-printable-character string. Here a non-printable character means a character with ASCII value between 0x00 to 0x1F.

**Transmit the first N data characters only:** The terminal supports to only transmit the first N data characters of a barcode. The number of N can be set as a digit between 1 and 99.

**Transmit the last N data characters only:** The terminal supports to only transmit the last N data characters of a barcode. The number of N can be set as a digit between 1 and 99.

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
Prefix transmission  %8201M%	Disable	00*	 %8201D00% *
	Enable	01	 %8201D01%
Suffix transmission  %8202M%	Disable	00	 %8202D00%
	Enable	01*	 %8202D01% *
Code name transmission  %8203M%	Disable	00*	 %8203D00% *
	Enable	01	 %8203D01%
Preamble transmission  %8204M%	Disable	00*	 %8204D00% *
	Enable	01	 %8204D01%
Postamble transmission  %8205M%	Disable	00*	 %8205D00% *
	Enable	01	 %8205D01%
Code ID transmission  %8206M%	Disable	00*	 %8206D00% *
	Proprietary ID	01	 %8206D01%
	AIM ID	02	 %8206D02%
Code length transmission  %8207M%	Disable	00*	 %8207D00% *
	Enable	01	 %8207D01%
Case conversion  %8208M%	Disable	00*	 %8208D00% *
	Upper (data only)	01	 %8208D01%
	Lower (data only)	02	 %8208D02%
	Upper (whole string)	03	 %8208D03%
	Lower (whole string)	04	 %8208D04%
FN1 substitution transmission  %8209M%	Disable	00*	 %8209D00% *

Multiple-scan setting			Single-scan setting
Option barcode	Option	Alpha. entry	
 %8209M%	Keyboard wedge/USB	01	 %8209D01%
	RS-232	02	 %8209D02%
	Keyboard wedge / USB/RS-232	03	 %8209D03%
All-non-printable-character string transmission with string setting  %8210M%	Disable	00*	 %8210D00%*
	Enable	01	 %8210D01%
Transmit the first N data characters only  %8211M%	All	99*	 %8211D99%*
	01-99		
Transmit the last N data characters only  %8212M%	All	99*	 %8212D99%*
	01-99		
 %END%			

## 7 Barcode representing non-printable character

Notes to make the following barcode:

1. According to different barcode printing software, the method of printing following barcode is different.
2. If using CODESOFT software, firstly read the information through "Help→Index→Code128→Special input syntax". Also refer to ASCII table. For example, if we wish to make "F1" barcode, select "Code128", then select "CODE A" type, and input "{DC1}" as data.



Up ↑



Down ↓



Left ←



Right →



Page Up



Page Down



Backspace



Tab



Home



End

---

	 <b>Enter</b>		 <b>Insert</b>
 <b>Delete</b>		 <b>F1</b>	
	 <b>F2</b>		 <b>F3</b>
 <b>F4</b>		 <b>F5</b>	
	 <b>F6</b>		 <b>F7</b>
 <b>F8</b>		 <b>F9</b>	
	 <b>F10</b>		 <b>Esc</b>
 <b>F11</b>		 <b>F12</b>	

## 8 ASCII Table

H L	for keyboard wedge		for RS-232	
	0	1	0	1
0	Null		NUL	DLE
1	Up	F1	SOH	DC1
2	Down	F2	STX	DC2
3	Left	F3	ETX	DC3
4	Right	F4	EOT	DC4
5	PgUp	F5	ENQ	NAK
6	PgDn	F6	ACK	SYN
7		F7	BEL	ETB
8	Bs	F8	BS	CAN
9	Tab	F9	HT	EM
A		F10	LF	SUB
B	Home	Esc	VT	ESC
C	End	F11	FF	FS
D	Enter	F12	CR	GS
E	Insert	Ctrl+	SO	RS
F	Delete	Alt+	SI	US

Notes: The 2nd and the 3rd columns above are used for keyboard wedge only.

H L	2	3	4	5	6	7
0	SP	0	@	P	`	p
1	!	1	A	Q	a	q
2	"	2	B	R	b	r
3	#	3	C	S	c	s
4	\$	4	D	T	d	t
5	%	5	E	U	e	u
6	&	6	F	V	f	v
7	'	7	G	W	g	w
8	(	8	H	X	h	x
9	)	9	I	Y	i	y
A	*	:	J	Z	j	z
B	+	;	K	[	k	{
C	,	<	L	\	l	
D	-	=	M	]	m	}
E	.	>	N	^	n	~
F	/	?	O	_	o	DEL

Example: ASCII "A" = "41".

---

## 9 Enable & Disable configuration by scanning barcode

Note: The setting of the below two barcodes does affect the operation of scanning the barcodes in 13. Return default parameters & firmware version.



**%PSCEN**

### **Enable configuration by scanning barcode (Default)**

The default status of the embedded scanner is enabled to scan configuration barcode.



**%PSCUN**

### **Disable configuration by scanning barcode**

Scan the above barcode to disable scanning configuration barcode, then the embedded scanner will not operate configuration by scanning configuration barcodes, but the data string of configuration barcode will be displayed. If you want to operate configuration by scanning configuration barcodes, please scan “%PSCEN” barcode.

---

## 10 Enable & Disable “NR”



%NRON%

### Enable “NR”

If it is enabled, while the scanner receives the STOP\_DECODE command or fails to decode a barcode within the Stand-by duration time, the scanner will transmit “NR” .



%NROFF%

### Disable “NR” (Default)

## 11 Test Chart

UPC-A
6 59871 23231 9
UPC-E
0 232310 7
UPC-E1
1 6 5 4 3 2 1 4
EAN-13
1 234567 891019
ISBN/ISSN
9 780194 315104
EAN-8
0123 4510
Code 39
*0189-.\$AZ*
Code 32
A908765439
Trioptic Code 39 (Default setting: Disable)
\$123456\$
Interleaved 2 of 5
0123456789
Industrial 2 of 5 (Default setting: Disable)
0123456789
Matrix 2 of 5
9876543210
Codabar
a01+-./\$89a

## Test Chart (Continued)

---

**Code 128**



01AZ[+~\*/]za98

**UCC/EAN 128**



01AZ[]+~az54

**ISBT 128**



=1234 56789

**Code 93**



01AZ+~/\*az89

**Code 11**

(Default setting: Disable)



123456789-0

**MSI/Plessey**

(Default setting: Disable)



0123456789

**UK/Plessey**



01ABEF89

**China Post**



54789632145

**Telepen**



\_1234567z

**GS1 DataBar (GS1 DataBar Truncated)**



(01) 12345678901231

**GS1 DataBar Limited**



(01) 1 2345678 90126 2

**GS1 DataBar Expanded**



Ab\_09+yZ

---

## 12 Return default parameters



%%%DEF

**WARNING: Restore Factory Defaults**

Scan this barcode to restore the factory default values.

---

## 13 Configuration alphanumeric entry barcode



0



1



2



3



4



5



6



7



8



9



A



B



C



D



E



F

To finish parameter setting, please scan the bar code below.



%%%END